Ultra-compact Photoelectric Sensor Amplifier Built-in 327 -2 **SERIES** Ver.2 General terms and conditions...... F-7 Sensor selection guide P.271~ FIBER **Related Information** SENSORS Glossary of terms / General precautions . P.1455~ / P.1458~ Korea's S-mark..... P.1506 LASER SENSORS CE **,** , , , , Conforming to EMC Directive ecognition MICRO PHOTOELECTRIC SENSORS **S** AREA SENSORS Certified ne models only) (So LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS KPNP MEASUREMENT SENSORS panasonic.net/id/pidsx/global PNP output

Miniature-sized and still mountable with M3 screws

Miniaturization by using single chip optical IC

The beam-receiving photodiode and the A/D conversion circuit have been fabricated on a single chip optical IC (full custom). Hence, in spite of its miniature size, it has a performance and reliability which is equal to or better than the conventional product.



Incorporates a sensitivity adjuster even in this size

The sensor incorporates a sensitivity adjuster in spite of its miniature size. It is convenient when you need fine adjustment. Further, the receiver of the thru-beam, side sensing type sensor incorporates an operation mode switch which can change the output operation.



BASIC PERFORMANCE

Long sensing range The EX-20 series achieves long distance sensing [thru-beam type: 2 m 6.562 ft, retroreflective type: 200 mm 7.874 in (when using the attached reflector), diffuse reflective type: 160 mm 6.299 in], despite its miniature size.

Hence, it is usable even on a wide conveyor.

Thru-beam type

STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

HUMAN MACHINE

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection

Power Supply Built-in

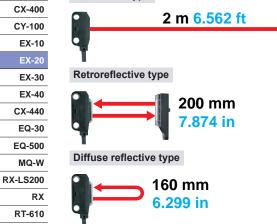
> Amplifierseparated

Guide

INTERFACES ENERGY CONSUMPTION VISUALIZATION

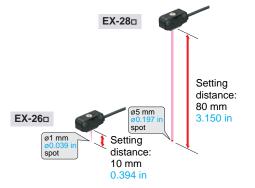
COMPONENTS

PLC



Clear beam spot using red LED dot light source

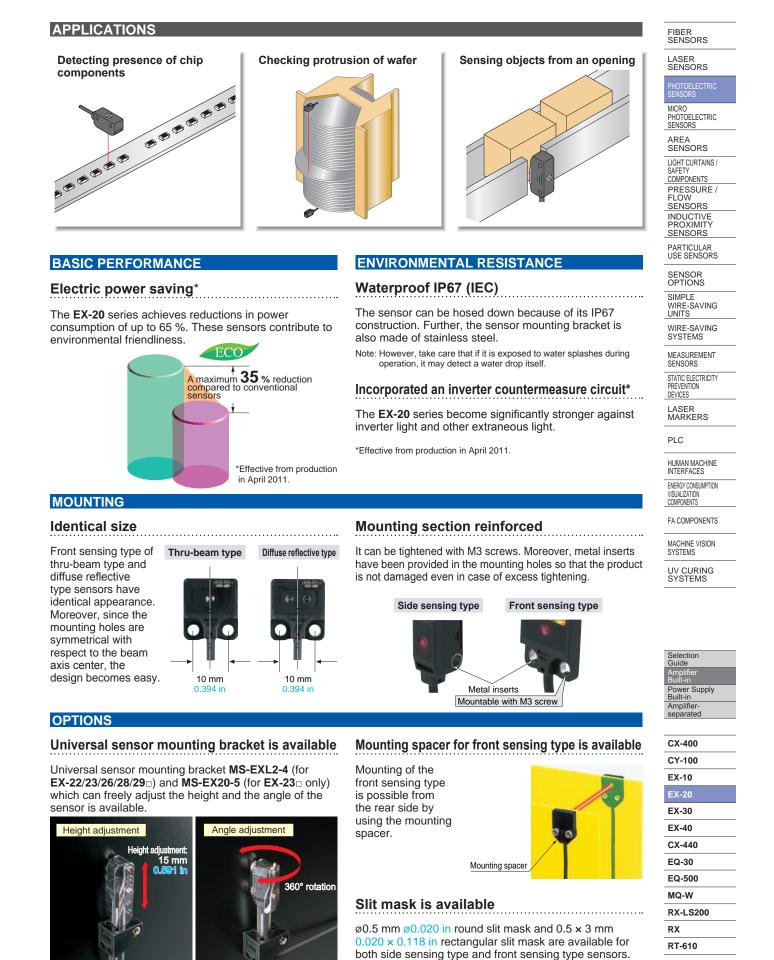
The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clear even at a far place, so that alignment and confirmation of sensing position is easy. Further, since the thru-beam type, too, incorporates a visible narrow beam, it can also reliably detect small parts, such as, chip components, lead frames, etc.



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FUNCTIONS

FIBER SENSORS

LASER SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHI CURTAINS/ SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION

MACHINE VISION SYSTEMS UV CURING SYSTEMS

CX-400 CY-100 EX-10 EX-20 EX-30

EX-40

CX-440

EQ-30

EQ-500

MQ-W

RX-LS200

Bright 2-color indicator

A bright 2-color indicator has been incorporated in all types. (Orange LED: Operation indicator, Green LED: Stability indicator)

VARIETIES

Two types for suitable mounting

Two types, side sensing type and front sensing type sensors are available. Select depending on the place of mounting.

Side sensing type



Front sensing type



(With sensitivity adjuster)

(Without sensitivity adjuster)

ORDER GUIDE

Туре		Appearance		Sensing range	Model No. (Note 3)	Output	Output operation		
		βL				EX-21A	NPN open-collector transistor	- Light-ON	
F	Front sensing			1 m	EX-21A-PN	PNP open-collector transistor			
		μî		3.281 ft	EX-21B	NPN open-collector transistor	D. I. ON		
	-nea	Ĕ			EX-21B-PN	PNP open-collector transistor	- Dark-ON		
Thru-beam		Side sensing			2 m	EX-23	NPN open-collector transistor	Switchable either	
		Side s			6.562 ft	EX-23-PN	PNP open-collector transistor	 Light-ON or Dark-ON 	
Retroreflective		g			30 to 200 mm	EX-29A	NPN open-collector transistor	- Light-ON	
		ensir				EX-29A-PN	PNP open-collector transistor		
		Side sensing			(Note 1)	EX-29B	NPN open-collector transistor	- Dark-ON	
Rei	Ľ					EX-29B-PN	PNP open-collector transistor		
Diffuse reflective	avit	Side sensing	67		5 to 160 mm	EX-22A	NPN open-collector transistor	- Light-ON	
	alla		▲	EX-22A-PN		PNP open-collector transistor			
		ide s			0.197 to 6.299 in (Note 2)	EX-22B	NPN open-collector transistor	Dark-ON	
		S			, , , , , , , , , , , , , , , , , , ,	EX-22B-PN	PNP open-collector transistor	Daik-ON	
	type	bu			EX-24A	NPN open-collector transistor	Light-ON		
e	beam	Front sensing			2 to 25 mm	EX-24A-PN	PNP open-collector transistor	Light-ON	
lectiv	Ised		ļ		0.079 to 0.984 in (Convergent point: 10 mm 0.394 in)	EX-24B	NPN open-collector transistor	Dark-ON	
It ret	Diffu	Ę	6		(,	EX-24B-PN	PNP open-collector transistor	Dark-ON	
type		ng type	(Th			EX-26A	NPN open-collector transistor	Light-ON	
Convergent reflective Small spot beam type Diffused beam type	beam	Side sensing	The second	6 to 14 mm	EX-26A-PN	PNP open-collector transistor	Light-ON		
	de s			0.236 to 0.551 in (Convergent point: 10 mm 0.394 in)	EX-26B	NPN open-collector transistor	Dark-ON		
		Si	ŭ			EX-26B-PN	PNP open-collector transistor	Daik-ON	
ective	Long distance spot beam type	b	(C)			EX-28A	NPN open-collector transistor	Light-ON	
w refi	spot be;	Side sensing	│		45 to 115 mm	EX-28A-PN	PNP open-collector transistor	Light-ON	
DW-VIE	listance	ide s			1.772 to 4.528 in	EX-28B	NPN open-collector transistor	Dark-ON	
Narrow-view reflective Long distance spot beam type		ŝ	Ϊ			EX-28B-PN	PNP open-collector transistor	Daik-ON	

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (four types) or universal sensor mounting bracket. (Refer to p.331)

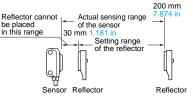
Notes: 1) The sensing range of the retroreflective type sensor is specified for the **RF-200** reflector. Further, the sensing range is the possible setting range for the reflector.

The sensor can detect an object less than 30 mm 1.181 in away.

However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.

2) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.

3) The model No. with "P" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver.



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WIRE-SAVING SYSTEMS

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STATIC ELECTRICITY PREVENTION DEVICES

	DRD	DER	GU	IDE
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Package without reflector

Retroreflective type is also available without the reflector $\rm RF-200.$ When ordering this type, suffix "-Y" to the model No. (e.g.) Without reflector type of **EX-29A-PN** is "**EX-29A-PN-Y**".

5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available for NPN output type (including package without reflector of retroreflective type sensor). When ordering this type, suffix "-C5" to the model No. (e.g.) 5 m 16.404 ft cable length type of EX-29A-Y is "EX-29A-Y-C5".

Accessory

• RF-200 (Reflector)



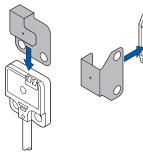
OPTIONS

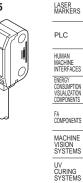
Designation		Model No.	Description			
e	For front sensing type	OS-EX20-05 / Slit size ø0.5 mm	Slit on one side Sensing range: 200 mm 7.874 in Min. sensing object: ø2.6 mm ø0.102 in			
am typ		$\left(\begin{array}{c} \sin \sin \sin 2\theta & 0.5 \\ 0.020 & \sin \end{array}\right)$	Slit on both sides • Sensing range: 40 mm 1.575 in • Min. sensing object: Ø0.5 mm Ø0.020 in			
Round slit mask /For thru-beam type 、sensor only	For side sensing type	OS-EX20E-05 / Slit size ø0.5 mm	Slit on one side • Sensing range: 350 mm 13.780 in • Min. sensing object: ø3 mm ø0.118 in			
Rou (For ser		$\left(\begin{array}{c} \sin \sin \sin 2\theta & 0.5 \\ 0.020 & \text{in} \end{array}\right)$	Slit on both sides • Sensing range: 70 mm 2.756 in • Min. sensing object: ø0.5mm ø0.020 in			
e ask	For front sensing type	OS-EX20-05×3	Slit on one side • Sensing range: 600 mm 23.622 in • Min. sensing object: ø2.6 mm ø0.102 in			
r slit me eam typ ly		$\left(\begin{array}{c} \text{Slit size } 0.5 \times 3 \text{ mm} \\ 0.020 \times 0.118 \text{ in} \end{array}\right)$	Slit on both sides • Sensing range: 300 mm 11.811 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in			
Rectangular slit mask For thru-beam type sensor only	For side sensing type	OS-EX20E-05×3	Slit on one side • Sensing range: 800 mm 31.496 in • Min. sensing object: ø3 mm ø0.118 in			
Rec For sel		$\left(\begin{array}{c} \text{Slit size } 0.5 \times 3 \text{ mm} \\ 0.020 \times 0.118 \text{ in} \end{array}\right)$	Slit on both sides • Sensing range: 400 mm 15.748 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in			
Reflector (For retroreflectiv type sensor only	- 1	RF-210	 Sensing range: 50 to 400 mm 1.969 to 15.748 in Min. sensing object: ø30 mm ø1.181 in 			
Reflector mounting bracket		MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment.			
Reflective tape		RF-11	 Ambient temperature: -25 to +50 °C -13 to +122 °F Ambient humidity: 35 to 85 % RH Notes Keep the tape free from stress. If it is 			
For retroreflecti			 Veep the tape free norm stress. If it's pressed too much, its capability may deteriorate. Do not cut the tape. It will deteriorate the sensing performance. Sensing range: 60 to 280 mm 2.362 to 11.024 in 			

Round slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05 • OS-EX20E-05





Rectangular slit mask

Fitted on the front face of the sensor with one-touch.







Reflective tape

30 mm 0

0.7 mm

• RF-210

• RF-11

8 mm

12.8 mm 0.504

Reflector mounting bracket



25 mm









Selection Guide

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SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

OPTIONS

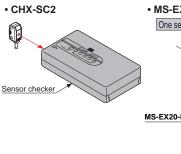
Designation	Model No.	Description				
	MS-EX20-1	Back angled mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)				
Sensor mounting	MS-EX20-2	Foot angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)				
bracket	MS-EX20-3	L-shaped mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)				
	MS-EX20-4	Back angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)				
Universal sensor	MS-EXL2-4	For EX-22¤/23¤/26¤/ EX-28¤/29¤	It can adjust the height and the angle of the sensor.			
mounting bracket (Note 1)	MS-EX20-5	For EX-23□ only	(The thru-beam type sensor needs two brackets.)			
Mounting spacer (For front sensing type sensor only	MS-EX20-FS	It is used when mounting the front sensing type from the rear side. (One set consists of 10 pcs.)				
Sensor checker (Note 2) CHX-SC2		It is useful for beam alignment of thru-beam type sensors. The optimum receiver position is given by indicators, as well as an audio signal.				

Notes: 1) Note that the axis position of EX-23 is different when replacing the mounting bracket MS-EX20-5 with MS-EXL2-4.

2) Refer to p.980 for details of the sensor checker CHX-SC2.

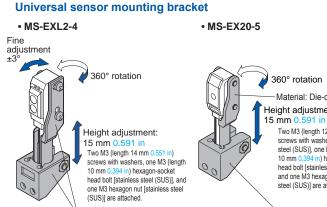
Sensor checker

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• MS-EX20-FS One set consists of 10 pcs. MS-EX20-FS

Mounting spacer



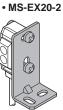
Material: Die-cast zinc alloy

Sensor mounting bracket

• MS-EX20-1



Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

• MS-EX20-4



• MS-EX20-3

0 16

Material: Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

Stainless steel (SUS304) Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

> 360° rotation Material: Die-cast zinc alloy Height adjustment:

> > Two M3 (length 12 mm 0.472 in) screws with washers [stainless steel (SUS)], one M3 (length 10 mm 0.394 in) hexagon-socket head bolt [stainless steel (SUS)], and one M3 hexagon nut [stainless steel (SUS)] are attached.

Material: Nylon 6

Selection Guide

SPECIFICATIONS

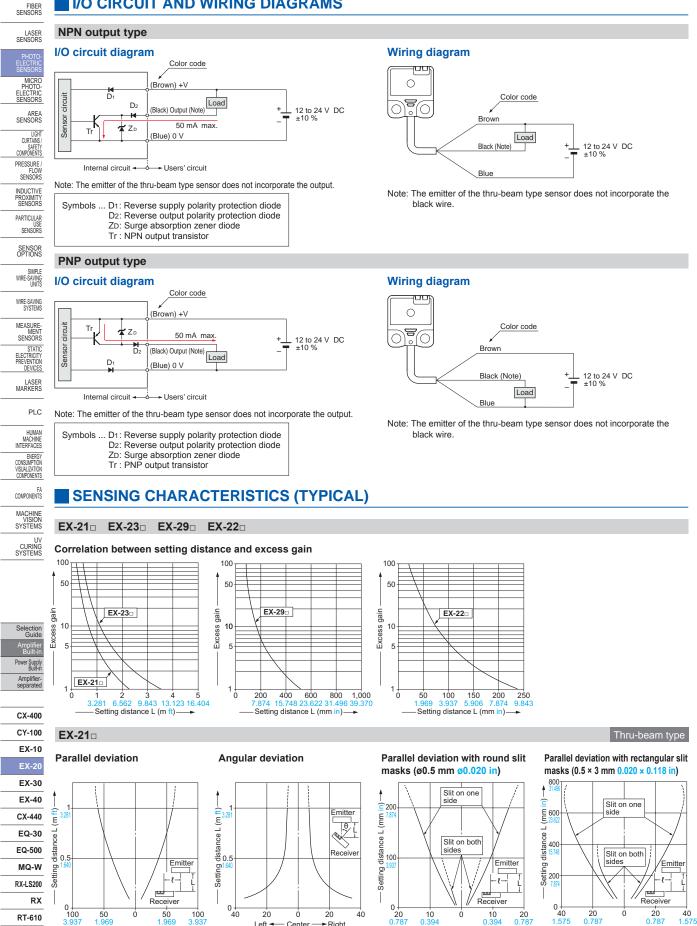
N							Converger	nt reflective	Narrow-view reflective	
		Туре	Thru-beam		Retroreflective	Diffuse reflective		Small spot beam type		
		71 -	Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing	
/	Model No.	Light-ON	EX-21A(-PN)	EX-23(-PN)	EX-29A(-PN)	EX-22A(-PN)	EX-24A(-PN)	EX-26A(-PN)	EX-28A(-PN)	
Item	\ (Niete 2)	Dark-ON	EX-21B(-PN)	(Note 3)	EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)	
Sens	sing range		1 m 3.281 ft	2 m 6.562 ft	30 to 200 mm 1.181 to 7.874 in (Note 4)	5 to 160 mm 0.197 to 6.299 in (Note 5) with white non-glossy paper (200 × 200 mm) (7.874 × 7.874 in)	2 to 25 mm 0.079 to 0.984 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 x 50 mm) (1.969 x 1.969 in)	6 to 14 mm 0.236 to 0.551 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 x 50 mm 1.969 x 1.969 n), spot diameter of 1mm o0.039 in with setting distance 10 mm 0.0394 in	45 to 115 mm 1.772 to 4.528 in with white non-glossy paper (100 x 100 mm 3.937 x 3.937 in), spot diameter ø5 mm ø0.197 in with setting distance 80 mm 3.150 in	
Sensing object		Min. ø2.6 mm ø0.102 in opaque object (Setting distance between emitter and receiver: 1 m 3.281 ft /	Min. ø3 mm ø0.118 in opaque object (Setting distance between emitter and receiver: 2 m 6.562 ft	ø15 mm ø0.591 in or more opaque or tran slucent object (Note 4, 6)	Opaque, translucent or transparent object (Note 6)	Min. \emptyset 0.1 mm \emptyset 0.004 in copper wire (Setting distance: 10 mm 0.394 in	Min. Ø0.1 mm Ø0.004 in copper wire (Setting distance: 10 mm 0.394 in	Opaque, translucent or transparent object (Note 6) (Min. ø1 mm ø0.039 in copper wire at setting distance 80 mm 3.150 in		
Hyst	eresis				1			nm 1.969 × 1.969 in (E) 037 × 3.937 in) (with wh		
	eatability pendicular to	sensing axis)	0.05 mm 0.0	02 in or less	0.5 mm 0.020 in or less	0.3 mm	0.1 mm 0.004 in or less	0.05 mm 0.002 in or less (Setting distance: 10 mm 0.394 in)	<u> </u>	
	oly voltage	0 1/			12 to 24 V DC	t ±10 % Ripple P-	, ,	,	ı	
Curr	ent consump	otion	Emitter: 10 mA or less, F	Receiver: 10 mA or less		13 mA	or less		15 mA or less	
Output			<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) 1 V or less (at 16 mA sink current) • NPN open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and V) • Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current)</npn>							
	Utilization c	ategory				DC-12 or DC-13				
	Short-circui	t protection	Incorporated							
les	oonse time		0.5 ms or less							
Dpe	ration indicat	tor	Orange LED (lights up when the output is ON) (thru-beam type: located on the receiver)							
tab	ility indicator		Green LED (lights up under stable light received condition or stable dark condition), located on the receiver Green LED (lights up under stable light received condition or stable dark condition)							
Sens	sitivity adjust	er		Continuously variable adjuster, located on the emitter Continuously variable adjuster						
Эре	ration mode	switch		Located on the receiver			·			
	Pollution de	egree			3 (I	ndustrial environm	ent)			
0	Protection		IP67 (IEC)							
ance	Ambient ter	mperature	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +70 °C -22 to +158 °F							
resistance	Ambient hu	midity	35 to 85 % RH, Storage: 35 to 85 % RH							
tal	Ambient illu	iminance	Incandescent light: 3,000 & at the light-receiving face							
Environmen	EMC		EN 60947-5-2							
/iron	Voltage with	standability		,		all supply terminals	0			
Ē	Insulation r	esistance			00	,		d together and encl		
	Vibration re		10 to 500 Hz frequency, 3 mm 0.118 in amplitude (20 G max.) in X, Y and Z directions for two hours each							
	Shock resis	stance		500 m/s ² acc	eleration (50 G ap	prox.) in X, Y and Z	Z directions for thre	ee times each		
mit	ting element				R	ed LED (modulate	d)	1		
	Peak emissi	ion wavelength	640 nm 0.025 mil 650 nm 0.026 mil 680 nm 0.027 mil 680 nm 0.027 mil 680 nm 0.027 mil 680 nm 0.027 mil 650 nm 0.026 mil 650 nm 0.026 mil							
Material		Enclosure: Polyethylene terephthalate, Lens: Polyalylate								
Cable		0.1 mm ² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2 m 6.562 ft long								
Cable extension				42 ft is possible wit	th 0.3 mm ² , or more	e, cable (thru-bear	n type: both emitter	and receiver).		
Veię	ght		Net weight (each emitter ar Gross weight: 60 g			Net weight: 20 g	approx., Gross we	ight: 45 g approx.		
Accessories				RF-200 (Reflector): 1 pc. Adjusting screwdriver: 1 pc.	Adjusting screwdriver: 1 pc.		Adjusting scre	ewdriver: 1 pc.		
otes	s: 1) Where r	neasurement c	onditions have not				Reflector cannot		nge 200 mm 7.874 in	
	ambient	t temperature o	f +23 °C +73.4 °F.				be placed	of the sensor		
			e suffix "-PN" are PNP output type. ON can be selected by the operation mode switch (located on the receiver).							
	4) The ser	ising range and	the sensing object	t of the retroreflect	ive type sensor are	e specified for the				
RF-200 reflector. Furth sensor can detect an o							ell,	Л	Л	
			s away, the sensin				Senso	r Reflector	Reflector	

4) The sensing range and the sensing object of the refrorenective type sensor are specified for the RF-200 reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 30 mm 1.181 in away. However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.
5) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.
6) Make sure to confirm detection with an actual sensor before use.

RX RT-610

FIBER SENSORS

I/O CIRCUIT AND WIRING DIAGRAMS



Left <

3.93

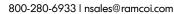
RT-610

100

3.93

-Right

_eft ← Center → Righ Operating point ℓ (mm in)



Right

Left ← Center → R Operating angle θ (°)

l eft ◄

40

0.787

Center

Operating point { (mm in)

Left <

Right

www.panasonicsensors.com

Left -

0

► Right

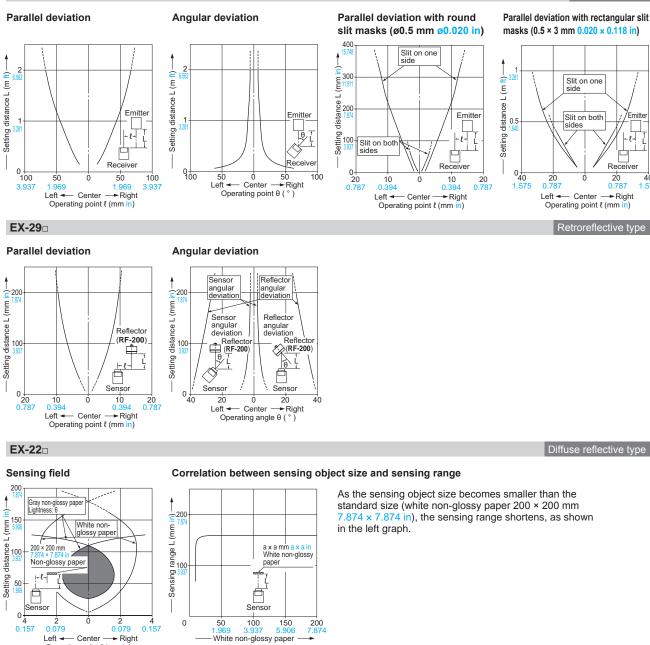
Center

Operating point { (mm in)

1.575

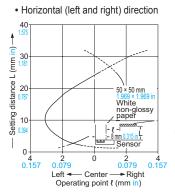
SENSING CHARACTERISTICS (TYPICAL)





EX-24□

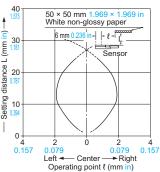
Sensing fields



Operating point { (mm in)

· Vertical (up and down) direction

side length a (mm in)



Convergent reflective type

separated
CX-400
CY-100
EX-10
EX-20
EX-30
EX-40
CX-440
EQ-30
EQ-500
MQ-W
RX-LS200
RX
RT-610

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MICRO PHOTO-ELECTRIC SENSORS

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PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

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MACHINE VISION SYSTEMS

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Selection Guide

Power Supply Built-in

Amplifie

ENERGY PTION VISUALIZATION

PLC

/Emitte

40

1.57

- l -

Receiver

20

0.787

+ Right

Thru-beam type

Slit on one

Slit on both sides

FIBER SENSORS

AREA SENSORS

CURTAINS

COMPONENTS

PRESSURE / FLOW SENSORS

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Selection Guide

Supply Built-in

arated

Amplifie

CX-400

CY-100

EX-28□

OMPONENTS

ENERGY

PLC

STATIC ELECTRICITY PREVENTION DEVICES

LIGH

represented by oblique lines

in the left figure. However, the

Lightness shown on the left

may differ slightly from the

• Vertical (up and down) direction

50 × 50 mm 1

White non-glossy paper

13.5 mm

0.5

Right

<u>+</u>{+

0.039

Sens

actual object condition.

sensitivity should be set with

enough margin because of

slight variation in products.

SENSING CHARACTERISTICS (TYPICAL)

point

Distance to convergent p

20

15

10

5

0

0.039

0.5

Left

distance L (mm

Setting

LASER SENSORS EX-24

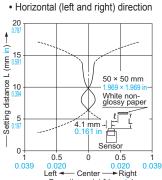
Convergent reflective type



30 mm) ange 120 187 Sensing sing regio 10 0 N2 N4 N6 N8 Dark 🕇 Lightness Light L. N1 N2 N3 N4 N5 N6 N7 N8 N9

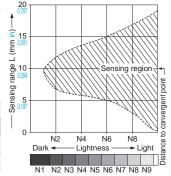
EX-26

Sensing fields



Operating point { (mm

Correlation between lightness and sensing range



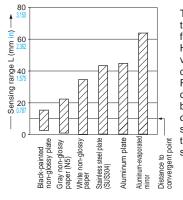
The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products. The graph is drawn for the maximum sensitivity setting.

ò

Center

Operating point { (mm in)

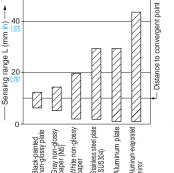
Lightness shown on the left may differ slightly from the actual object condition.



Correlation between material (50 x 50 mm 1.969 x 1.969 in) and sensing range

The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

Convergent reflective type



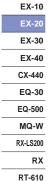
The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing

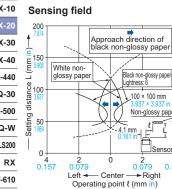
Correlation between material (50 x 50 mm 1.969 x 1.969 in) and sensing range

range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

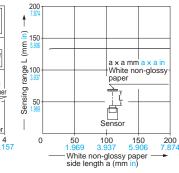
The graph is drawn for the maximum sensitivity setting.

Narrow-view reflective type





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Correlation between sensing object size and sensing range

As the sensing object size becomes smaller than the standard size (white non-glossy paper 100 × 100 mm 3.937×3.937 in), the sensing range shortens, as shown in the left graph.

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FIBER SENSORS

LASER SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS/ SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

USE SENSORS

SENSOR

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

PRECAUTIONS FOR PROPER USE

- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for

personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

 \bullet Mount using M3 screws. The tightening torque should be 0.5 N·m or less.

Front sensing



M3 screws

Side sensing

M3 pan head screws (Note)

- Note: When mounting the front sensing type sensor, use M3 pan head screws without washers, etc.
- When mounting the front sensing type from the backside, fit the mounting spacer (MS-EX20-FS) and fix with screws.

Mounting method

 Fit the mounting spacer on the sensor. Mounting

spacer (Optional)

② Align the mounting holes of the mounting spacer and the sensor and mount with M3 screws. The tightening torque should be 0.5 N·m or less.



Sensitivity adjustment (side sensing type only)

Step	Sensitivity adjuster	Description
1	MAX	Turn the sensitivity adjuster fully counterclockwise to the minimum sensitivity position (• mark).
2	A	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point (A) where the sensor enters the "Light" state operation.
3	B A	In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the "Light" state operation and then bring it back to confirm point (B) where the sensor just returns to the "Dark" state operation. (If the sensor does not enter the "Light" state operation even when the sensitivity adjuster is turned fully dockwise, this extreme position is point (B).
4	Optimum position B MAX	The position at the middle of points (A) and (B) is the optimum sensing position.

Notes: 1) Use the attached adjusting screwdriver to turn the adjuster slowly. Turning with excessive strength will damage the adjuster.

 In case of using EX-22
 at a sensing distance of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.

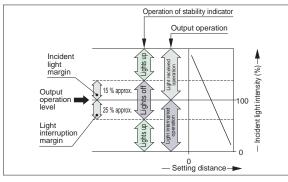
Operation mode switch (EX-23 only)

Switch position	Description
	Light-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully clockwise (L side).
(C)	Dark-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully counterclockwise (D side).

Stability indicator

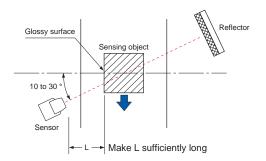
 The stability indicator (green) lights up when the incident light intensity has sufficient margin with respect to the operation level.

If the incident light intensity level is such that the stability indicator lights up, stable sensing can be done without the light received operation and the light interrupted operation being affected by a change in ambient temperature or supply voltage.



Glossy object sensing (EX-29)

• Please take care of the following points when detecting materials having a gloss.



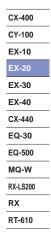
Wiring

• Excess bending of the cable or stress applied to the cable may disconnect the internal lead wire.

Others

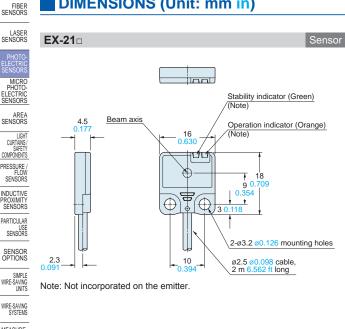
- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- If sensors are mounted close together and the ambient temperature is near the maximum rated value, provide for enough heat radiation / ventilation.
- If a reflective object is present in the background, the sensing of EX-28
 may be affected. When setting the sensor, make sure to confirm that the reflective object has no effect. In case the reflective object affects the sensing, take measures such as removing the reflective object or coloring it in black, etc.





Note: Operation mode switch should be turned fully till it stops.

Refer to p.1458~ for general precautions.

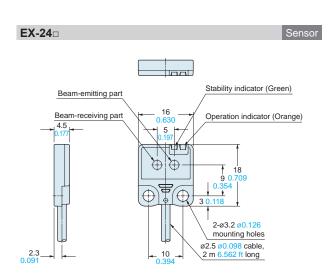


EX-22 EX-26 EX-28

DIMENSIONS (Unit: mm in)

EX-23□ Sensor Operation indicator (Orange) (Note 1) Operation mode switch (Note 2) Stability indicator (Green) (Note 1) 10.5 82 2.8 0.110 ∖ı r∕ Beam axis Œ 9.5 0.374 Ø 13 19 ŧ (12 0 6.5 0.256 Ŧ C 301 2-ø3.2 ø0.126 mounting holes ø2.5 ø0.098 cable, 2 m 6.562 ft long 3.5 0.138 Notes: 1) Not incorporated on the emitter.

The CAD data in the dimensions can be downloaded from our website.

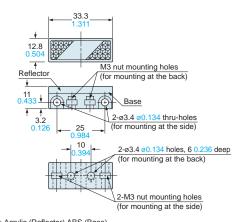


2) It is the sensitivity adjuster on the emitter.

RF-210

Sensor

Reflector (Optional)



Material: Acrylic (Reflector) ABS (Base) Two M3 (length 8 mm 0.315 in) screws with washers and two nuts are attached.

Selection Guide

Power Supply Built-in

Amplifier-separated

CX-400

CY-100

EX-10

EX-30

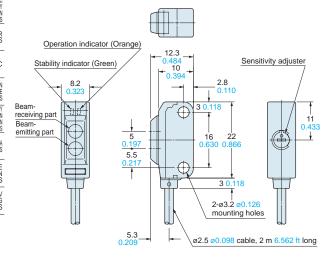
EX-40 CX-440

EQ-30

EQ-500

MQ-W

RX-LS200 RX RT-610 EX-29



RF-200 Reflector (Accessory for the retroreflective type sensor)

6.5 0.256

4.6 0.181

2.3 0.091

ø3.2 ø0.126 mounting hole

(13)

ø2.3

13

3.5 0.138

Ē

9.6

17.5

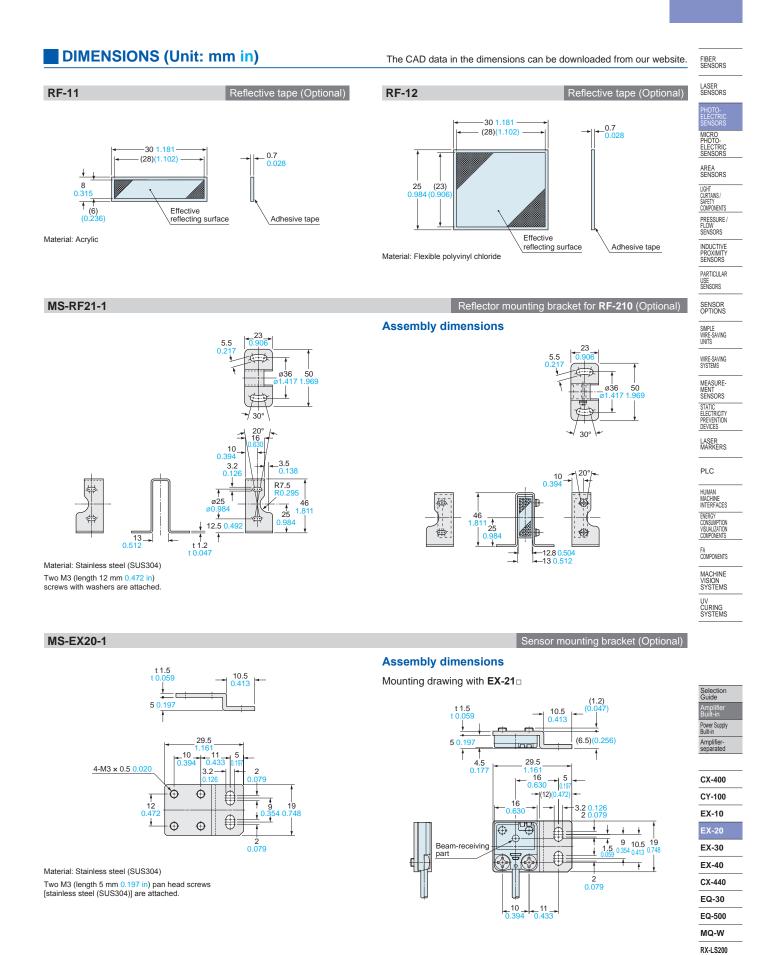
7.75

0.6

Material: Acrylic (Reflector) ABŚ (Base)

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RX RT-610 FIBER SENSORS

LASER SENSORS

MIC PHOTO-ELECTRIC SENSORS

AREA SENSORS

CURTA

SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS

MEASURE MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

HUMAN MACHINE INTERFACES

CONSUMPTION VISUALIZATION COMPONENTS

COMPONENTS

MACHINE

VISION SYSTEMS

CURING SYSTEMS

Selection Guide

Power Supply

Amplifier-separated

CX-400

CY-100

EX-10

EX-30

EX-40

CX-440

EQ-30

EQ-500

MQ-W

RX-LS200

RT-610

RX

1

ENERG

PLC

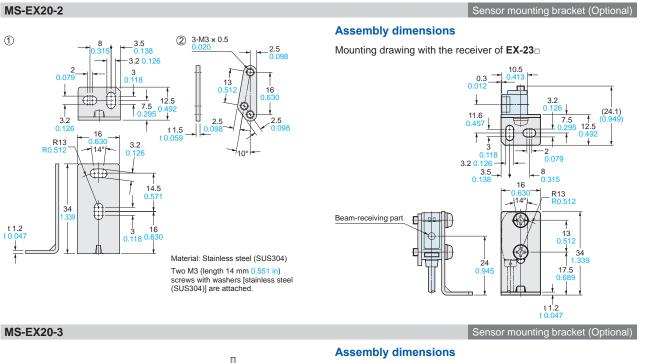
SIMPLE WIRE-SAVING UNITS t 1.2

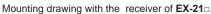
LIGHT

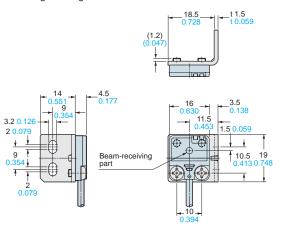
1

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.







t 1.5 t 0.059 14 20 9 $4 - M3 \times 0.5$ 3.2 0.12 ← 10 → 6.5 0.394 0.256 2 0.07 € 0 9 19 12 472 ŧ. Ð Ð ł 2 0.079

2

t 1.5

attached.

t 1.2 t 0.047

17

14°

THE

R13 R0.512

.5

3.2

3 0.118 0.315

3.2 0.126

12

3 0.118

3 0.118

3-M3 × 0.5

j

2.5

Material: Stainless steel (SUS304)

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are

Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

MS-EX20-4

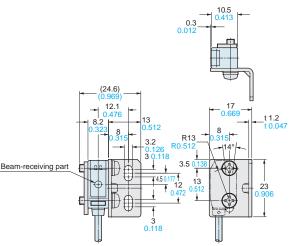
13

8

Sensor mounting bracket (Optional)

Assembly dimensions

Mounting drawing with the receiver of EX-23



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800-280-6933 | nsales@ramcoi.com

2.5

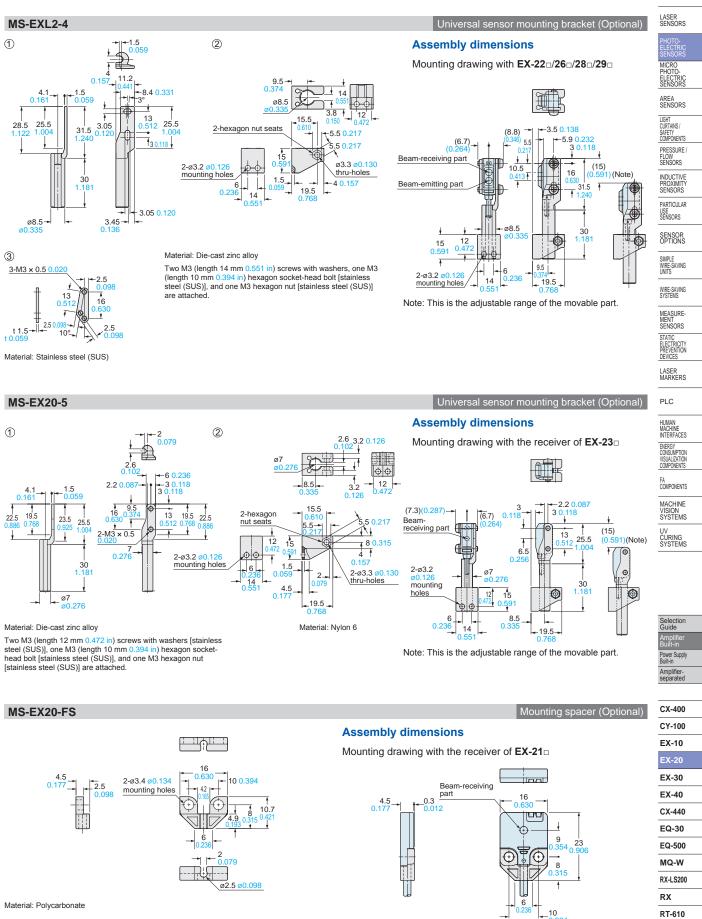
16

2.5

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

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