FIBER

LASER SENSORS

PHOTOELECTRIC SENSORS

PHOTOELECTRIC

LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE

PROXIMITY

PARTICULAR USE SENSORS

> SENSOR OPTIONS SIMPLE

> > UNITS

WIRE-SAVING

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

> LASER MARKERS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING

SYSTEMS

VISUALIZATION COMPONENTS

PLC

MICRO

SENSORS AREA SENSORS

# Digital Fiber Sensor **FX-300** SERIES

Related Infor

	General terms and conditions	F-7
mation	■SC-GU1-485	P.1009~
	General precautions	P.1458~

Korea's S-mark..... P.1506

CE

Conforming to EMC Directive

Certified (NPN output types of) connector type only)



panasonic.net/id/pidsx/global

#### \* Passed the UL 991 Environment Test

51

Recognition

\* UL 61010C-1 compatible, Passed the UL 991 Environment Test based on SEMI S2-0200. [Category applicable for semiconductor manufacturing: TWW2, Process Equipment] [Applicable standards: UL 61010C-1] [Additional test / evaluation standards as per intended use: UL 991, SEMI S2-0200]



# Constant advances achieving significant improvement of sensing performance

## Stable sensing over long and short periods FX-301 FX-301-HS FX-305

In addition to a "four-chemical emitting element" which suppresses changes in the light emitting element over time so that a stable level of light emission can be maintained over long periods, a "APC (Åuto Power Control) circuit" has also been adopted afresh. The light emitting amount can be controlled in minute degrees so that even changes occurring over very short periods can be handled, allowing stable sensing performance by suppressing deviations in light emitting amounts caused by changes in the ambient environment that could not previously be suppressed. Even greater sensing range

All models

Adoption of a "double coupling lens" that increases emission efficiency to its maximum limits and greatly increases sensing range. Sensing ranges with small diameter fibers and ultra-small diameter fibers, which have become very popular due to the miniaturization of chip components, have been increased by 50 % over previous values achieved with other amplifiers.





FIBER SENSORS

#### APPLICATIONS



If the light receiving level becomes saturated during close-range sensing or when sensing transparent or minute objects, you can adjust the light emitting amount of the sensor to stabilize sensing without needing to change the response time. Sensing that previously required the response time or fibers to be changed can now be set much more easily using this function.



# Level 4 Level 3 Level 2

Light emitting amount can be changed without changing response time

#### PLC HUMAN MACHINE INTERFACES

SENSOR OPTIONS

SIMPLE

UNITS

WIRE-SAVING

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC ELECTRICITY

PREVENTION DEVICES

LASER MARKERS

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

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MACHINE VISION SYSTEMS

UV CURING SYSTEMS



US

FX-500
FX-100
FX-300
FX-410
FX-311
FX-301-F7/ FX-301-F



Large display 9999

difference in digit value than previous models, threshold values can be set in units of 1 digit up to maximum 9999. Threshold setting can now be done more easily and accurately.

4000



• Digit difference comparison



Previous models FX-305

Digit difference: Large

9999

FX-305



# **Ultra high-speed**

FX-301-HS FX-305

Ultra high-speed 35 µs response. Even small objects moving at high speeds can be sensed. In addition, at 65 us the FX-301 standard

4 times as fast type and FX-305 highas before function type is also twice as fast as previous models.





**Ramco National** 

## Simplified systems using new operating modes

FX-305

Beam-

received

Beam-interrupted

OFF

ON

OFF

ON

OFF

OFF ON

OFF

All models

#### • Window comparator mode • Differential sensing mode A window comparator mode and LASER SENSORS differential sensing mode have been added. These modes make PHOTOELECTRIC 16.6it easy to carry out sensing tasks SENSORS that previously required multiple MICRO <Sensing ICs in trays> PHOTOELECTRIC sensors or involved complex <Sensing of tiny moving objects> SENSORS threshold settings. AREA SENSORS LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW INDUCTIVE PROXIMITY SENSORS Lower light amounts due to dust Trav absent IC present Tray present intensity PARTICULAR USE SENSORS --> Because sensing is not possible at normal OFF ON OFF sensitivity settings, sensitivity must be reset. Incident SENSOR light intensity Incident light OPTIONS V SIMPL F Upper and lower limits for threshold WIRE-SAVING ON values can be set so that the incident light ON UNITS intensity can turn on and off within those Sensing of only sudden changes in light amounts WIRE-SAVING SYSTEMS ranges. Single output is used, so that Only the target objects are sensed. only one cable is required, and no PLC No need to reset the sensitivity. processing is required either. MEASUREMENT SENSORS STATIC ELECTRICITY PREVENTION FX-305 Equipped with 5 types timers DEVICES The FX-305 includes the same ON-delay / OFF-delay / ONE SHOT timer LASER MARKERS Time chart For L-ON as the FX-301(-HS), as well as an ON-delay • OFF-delay timer and an ON-delay • ONE SHOT timer. A wide variety of timer control operations PLC Sensing conditior can be carried out by these fiber sensors alone. HUMAN MACHINE --- ON INTERFACES Timer period T<sub>1</sub> ON-delay ENERGY CONSUMPTION Output 1: 0.5 to 9,999 ms (variable) VISUALIZATION Output 2: 0.5 to 500 ms (variable) COMPONENTS Ι<sub>Τ</sub> OFF-delay FA COMPONENTS T1 T1 MACHINE VISION ONE SHOT SYSTEMS ----- ON T2 UV CURING SYSTEMS T<sub>1</sub> ON-delay • OFF-delay

Selection Guide Fibers

FX-500
FX-100
FX-300
FX-410
FX-311
FX-301-F7/ FX-301-F

## Even beginners can quickly learn how to use the MODE NAVI

Easy confirming of threshold value settings The threshold value can be confirmed by turning the jog

MODE NAVI uses six indicators to display the amplifier's basic operations. The current operating mode can be confirmed at a glance, so even a first time user can easily operate the amplifier without becoming confused.





ON-delay • ONE SHOT



## FX-301 FX-301-HS FX-305

Ti

T<sub>2</sub>

switch even during RUN mode.

# ADJ

Jog switch is turned Right: Output 2 for Left: FX-301(-HS) Output 1 for FX-305 FX-305



FIBER

### The use of only two switches makes for very simple operations

Only two switches, the large jog switch and the large MODE key, are required for operation. You can operate it simply by the 3 steps shown on the right.



#### A quick-connection cable saves wiring and work-hours Connector type

#### One unit can be used as either a main unit or sub unit

The amplifier unit can be used as either a main unit or a sub unit. This feature allows for easy mounting in the side-by-side configuration. The main and sub unit functions are distinguished only by the proper use of the main cable and the sub cable.

Moreover, inventory management and maintenance is simplified.





#### An optical communication function allows up to \*16 sensors to be adjusted simultaneously FX-301 FX-305

The optical communication function allows the data that is currently set to be copied and saved all at once for all amplifiers connected together from the right side. This greatly reduces troublesome setup tasks and makes setup much smoother. In addition, troublesome adjustment operations at times such as

when replacing sensors can also be carried out easily and data can also be copied and stored using the optical communication function.



\* Use the optical communication function for only the same types of sensors. Furthermore, the FX-301-HS is not equipped with optical communication function capability.

## Settings can be entered directly using numerical input All models

Every function can be directly set merely by the input of a four digit code (numbers) from the code table. This convenient feature is easy to set up. In the event that settings are accidentally changed at the operating site, merely entering the correct code can restore the original settings. This results in easy and quick maintenance.

Upper communication unit for digital sensor SC-GU1-485

We now offer remote maintenance for digital sensors!

The communication unit enables inputs to the digital fiber

sensors (such as teaching and data bank switching) to

be carried out via a PLC or a personal computer, and also allows confirming of the incident light intensity an

output status for the fiber sensors. This greatly improves workability during equipment starting up and maintenance.

First digit: Settings for response time and hysteresis Second digit: Settings for L/D ON and display mode



Third digit: Settings for Adjust lock and timer

#### FX-301 FX-305 Communication unit improves equipment starting up and maintenance

#### FX-CH2 External input unit for digital sensor

#### Teaching and changing settings can be performed by using the PLC and touch panel.

Various settings and switching of up to 16 units of digital fiber sensors can be accomplished at once without operating the actual sensors themselves, but via external signals, such as the PLC, touch panel, and push buttons.

#### <Main functions>

- Batch teaching
- Key lock setting
- · Batch loading / saving of the data bank



Refer to our website for details

#### Compatible with all PLCs equipped RS-485 with RS-485 compatible units communication

<Communicable commands>

· Sensor settings verification

· Threshold value settings, etc

· Sensor output status

Sensor incident light intensity

Refer to **SC-GU1-485** pages for details

PLC

FIBER SENSORS

All models

## LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS LIGHT CURTAINS / SAFFTY COMPONENTS PRESSURE /

FLOW INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

## SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

PLC

#### HUMAN MACHINE INTERFACES ENERGY CONSUMPTION

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FX-301(P)

FX-305(P)

SC-GU1-485

www.PanasonicSensors.com

LASER SENSORS

## ORDER GUIDE

Amplifiers Quick-connection cable is not supplied with the amplifier. Please order it separately.

PHOTO- ELECTRIC	Turno	Appeorance	Model No.	Emitting clomont	ont Output		Quick-connection cables				
MICRO	туре	Appearance			Οιίμαι	Туре	Model No.	Length			
ELECTRIC SENSORS			FX-301		NPN open-collector transistor		CN 72 C4	1 m 2 201 ft			
AREA SENSORS						Red LED			CN-73-C1	1 111 3.201 11	
LIGHT CURTAINS / SAFETY					FX-301P		PNP open-collector transistor	-core			
COMPONENTS PRESSURE / FLOW SENSORS							FX-301B		NPN open-collector transistor	cable (3	CN-73-C2
INDUCTIVE PROXIMITY SENSORS	d type		FX-301BP	Blue LED	PNP open-collector transistor	Main o					
PARTICULAR USE SENSORS	Standar		FX-301G		NPN open-collector transistor		CN-73-C5	5 m 16.404 ft			
SENSOR OPTIONS		NAVE W	NAV	NAVI	NAVI	EX-301GP	Green LED	PNP open-collector transistor			
SIMPLE WIRE-SAVING UNITS								CN-71-C1	1 m 3.281 ft		
WIRE-SAVING SYSTEMS			FX-301H	Infrarad LED	NPN open-collector transistor	core)					
MEASURE- MENT SENSORS			FX-301HP		PNP open-collector transistor	able (1-	CN-71-C2	2 m 6.562 ft			
STATIC ELECTRICITY PREVENTION DEVICES	peed				FX-301-HS		NPN open-collector transistor	Sub c			
LASER MARKERS	High-s type		FX-301P-HS	Red LED	PNP open-collector transistor		CN-71-C5	5 m 16.404 ft			
PLC						()	CN-74-C1	1 m 3 281 ft			
HUMAN MACHINE INTERFACES						(4-cor					
ENERGY CONSUMPTION VISUALIZATION COMPONENTS	е		FX-305		NPN open-collector transistor	cable (	CN-74-C2	2 m 6.562 ft			
FA COMPONENTS	ction typ			D. 11 50		Main	CN-74-C5	5 m 16.404 ft			
MACHINE VISION SYSTEMS	ligh-func	No.				ore)	CN-72-C1	1 m 3.281 ft			
UV CURING SYSTEMS	I		FX-305P		PNP open-collector transistor	able (2-c	CN-72-C2	2 m 6.562 ft			
						Sub c	CN-72-C5	5 m 16.404 ft			

Selection Guide Fibers Fiber Amplifiers

FX-500 FX-100 FX-410 FX-311 FX-301-F7/ FX-301-F

## ORDER GUIDE

## **Quick-connection cables**

For FX-301(-HS)/B/G/H		Quick-connection cable is not supplied with the amplifier. Please order it separately.							
Туре	Model No.		Description	Main cab • CN-73-C					
Main cable	CN-73-C1	Length: 1 m 3.281 ft	0.2 mm <sup>2</sup> 2 core aphture aphle with connector						
	CN-73-C2	Length: 2 m 6.562 ft	on one end						
(*****)	CN-73-C5	Length: 5 m 16.404 ft	Cable outer diameter: ø3.3 mm ø0.130 in						
	CN-71-C1	Length: 1 m 3.281 ft	$0.2 \text{ mm}^2 1 \text{ core cabture cable, with connector}$						
Sub cable (1-core)	CN-71-C2	Length: 2 m 6.562 ft	on one end	Sub cable					
	CN-71-C5	Length: 5 m 16.404 ft	Cable outer diameter: Ø3.3 mm Ø0.130 in	• CN-71-C					



Main cable

#### For FX-305 Quick-connection cable is not supplied with the amplifier. Please order it separately.

Туре	Model No.	Description							
Main cable (4-core)	CN-74-C1	Length: 1 m 3.281 ft	$0.2 \text{ mm}^2 4$ core cabture cable, with connector						
	CN-74-C2	Length: 2 m 6.562 ft	on one end						
	CN-74-C5	Length: 5 m 16.404 ft	Cable outer diameter: Ø3.3 mm Ø0.130 in						
	CN-72-C1	Length: 1 m 3.281 ft	0.2 mm <sup>2</sup> 2 core cabture cable, with connector						
Sub cable (2-core)	CN-72-C2	Length: 2 m 6.562 ft	on one end						
	CN-72-C5	Length: 5 m 16.404 ft	Cable outer diameter: ø3.3 mm ø0.130 in						





Selection Guide Fibers

Fiber Amplifiers

FX-500

FX-100 FX-300 FX-410 FX-311 FX-301-F7/ FX-301-F

## End plates End plates are not supplied with the amplifier. Please order them separately when the amplifiers are mounted in cascade.

Appearance	Model No.	Description				
	MS-DIN-E	When cascading multiple amplifiers, or when it moves depending on the way it is installed on a DIN rail, these end plates clamp amplifiers into place on both sides. Make sure to use end plates when cascading multiple amplifiers together. Two pcs. per set				

## **OPTIONS**

Designation	Model No.	Description
Amplifier mounting bracket	MS-DIN-2	Mounting bracket for amplifier
Fiber amplifier protection seal	FX-MB1	10 sets of 2 communication window seals and 1 connector seal Communication window seal: It prevents malfunction due to transmission signal from another amplifier, as well as, prevents effect on another amplifier. Connector seal: It prevents contact of any metal, etc., with the pins of the quick- connection cable.

Note: Fiber amplifier protection seals are supplied with the FX-301(P) and FX-305(P).

#### **Amplifier mounting bracket**

• MS-DIN-2



Fiber amplifier protection seal

• FX-MB1



BER ENSOR

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS LASER SENSORS

PHOTO-ELECTRIC SENSORS

## LIST OF FIBERS

#### FX-301 / FX-305 (Red LED type) sensing range (Note 1)

## The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

MICRO PHOTO-	Fibers are listed in a	are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.														
ELECTRIC							Sensing	g range (	mm <mark>in</mark> )	(Note 2)						
AREA SENSORS	Model No.					Red LED										Dimensions
LIGHT CURTAINS /		U-L	_G	LOI	NG	ST	DF	ST	D	FAS	ST	H-SP		S-D		
SAFETY COMPONENTS	FT-140	19,600 771.6	654 (Note 3)	3) 19,600 771.654 (Note 3)		19,600 771.6	654 (Note 3)	16,000	629.921	16,000	629.921	8,700	342.520	8,700 342.52		P.51
FLOW SENSORS	FT-30	450	17.717	310	12.205	210	8.268	150	5.906	110	4.331	60	2.362	60	2.362	P.51
INDUCTIVE	FT-31	440	17.323	290	11.417	200	7.874	142	5.591	105	4.134	58	2.283	49	1.929	P.51
SENSORS	FT-31S	440	17.323	290	11.417	200	7.874	140	5.512	100	3.937	55	2.165	49	1.929	P.51
PARTICULAR USE SENSORS	FT-31W	300	11.811	230	9.055	130	5.118	100	3.937	65	2.559	30	1.181	30	1.181	P.51
SENSOR	FT-40	1,300	51.181	900	35.433	600	23.622	450	17.717	330	12.992	180	7.087	180	7.087	P.51
OPTIONS	FT-42	1,100	43.307	800	31.496	550	21.654	400	15.748	285	11.220	160	6.299	150	5.906	P.51
SIMPLE WIRE-SAVING	FT-42S	1,100	43.307	800	31.496	550	21.654	400	15.748	285	11.220	160	6.299	150	5.906	P.51
WIRE-SAVING	FT-42W	1,000	39.370	710	27.953	460	18.110	330	12.992	240	9.449	130	5.118	130	5.118	P.51
SYSTEMS	FT-43	1,900	74.803	1,400	55.118	800	31.496	610	24.016	440	17.323	240	9.449	250	9.843	P.51
MEASURE- MENT	FT-45X	1,600 <u>62.9</u>	92 (Note 3)	1,100	43.307	780	30.709	570	22.441	410	16.142	230	9.055	230	9.055	P.52
STATIC	FT-A11	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	2,700	106.299	1,800	70.866	1,100	43.307	1,000	39.370	P.52
PREVENTION	FT-A11W	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,100	122.047	2,300	90.551	1,200	47.244	1,200	47.244	P.52
LASER MARKERS	FT-A32	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.73	32 (Note 3)	2,900	114.173	2,900	114.173	P.52
	FT-A32W	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.73	32 (Note 3)	2,000	78.740	2,100	82.677	P.52
PLC	FT-AL05	760	29.921	680	26.772	340	13.386	330	12.992	230	9.055	130	5.118	130	5.118	P.52
HUMAN	FT-E13	20	0.787	13	0.512	9	0.354	6	0.236	5	0.197	2	0.079	2	0.079	P.52
ENERGY	FT-E23	95	3.740	65	2.559	42	1.654	31	1.220	22	0.866	12	0.472	12	0.472	P.52
VISUALIZATION COMPONENTS	FT-H13-FM2	1,200	47.244	880	34.646	550	21.654	440	17.323	300	11.811	150	5.906	155	6.102	P.52
FA	FT-H20-J20-S (Note 4)	530	20.866	390	15.354	225	8.858	200	7.874	140	5.512	60	2.362	60	2.362	P.53
MACHINE	FT-H20-J30-S (Note 4)	530	20.866	390	15.354	225	8.858	200	7.874	140	5.512	60	2.362	60	2.362	P.53
VISION	FT-H20-J50-S (Note 4)	530	20.866	390	15.354	225	8.858	200	7.874	140	5.512	60	2.362	60	2.362	P.53
UV CURING	FT-H20-M1	750	29.528	550	21.654	320	12.598	280	11.024	200	7.874	85	3.346	90	3.543	P.53
STSTEMS	FT-H20-VJ50-S (Note 4)	840	33.071	550	21.654	370	14.567	280	11.024	200	7.874	90	3.543	90	3.543	P.53
	FT-H20-VJ80-S (Note 4)	840	33.071	550	21.654	370	14.567	280	11.024	200	7.874	90	3.543	90	3.543	P.53
	FT-H20W-M1	420	16.535	310	12.205	180	7.087	140	5.512	100	3.937	40	1.575	50	1.969	P.53
	FT-H30-M1V-S (Note 5)	350	13.78	250	9.843	150	5.906	125	4.921	90	3.543	50	1.969	40	1.575	P.53
Selection Guide	FT-H35-M2	750	29.528	550	21.654	330	12.992	280	11.024	200	7.874	85	3.346	90	3.543	P.53
Fibers	FT-H35-M2S6	750	29.528	550	21.654	330	12.992	280	11.024	200	7.874	85	3.346	90	3.543	P.53
Fiber Amplifiers	FT-HL80Y	3,500 137.7	95 (Note 3)	3,500 137.7	95 (Note 3)	1,800	70.866	1,350	53.150	900	35.433	450	17.717	480	18.898	P.53
	FT-KS40	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	2,700	106.299	1,900	74.803	1,000	39.370	850	33.465	P.54
FX-500	FT-KV26	800	31.496	710	27.953	340	13.386	310	12.205	20	0.787	120	4.724	120	4.724	P.54
FX-100	FT-KV40	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,200	125.984	2,500	98.425	1,800	70.866	1,000	39.370	1,000	39.370	P.54
FX-300	FT-KV40W	3,600 141.7	32 (Note 3)	3,600 141.7	32 (Note 3)	3,200	125.984	2,000	78.740	1,400	55.118	790	31.102	810	31.890	P.54
FX-410	FT-L80Y	3,500	137.795	3,500	137.795	2,000	78.740	1,500	59.055	1,000	39.370	500	19.685	530	20.866	P.54

Notes: 1) Please contact our office about the sensing ranges for FX-301-HS in H-SP mode.

2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

3) The fiber cable length practically limits the sensing range.

4) Heat-resistant joint fibers and ordinary-temperature fibers (FT-42) are sold as a set.
5) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8).

FX-301-F7/ FX-301-F

IBER ENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-

## LIST OF FIBERS

## FX-301 / FX-305 (Red LED type) sensing range (Note 1)

Thru-beam type (one pair set)

The **FX-305** and **FX-301(-HS)** have different sensing modes. **FX-305**: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) **FX-301(-HS)**: S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

			Sensing	range (mm in) (	(Note 2)			SENSORS
Model No.		· · · · · · · · ·		Red LED			Dimensions	AREA SENSORS
	U-LG	LONG	STDF	STD	FAST	H-SP S-D		LIGHT CURTAINS /
FT-R31	340 13.386	290 11.417	150 <u>5.906</u>	130 <u>5</u> .118	95 3.740	49 1.929 49 1.92	9 P.54	SAFETY COMPONENTS
FT-R40	1,000 39.370	710 27.953	470 18.504	330 12.992	240 9.449	130 5.118 130 5.11	8 P.54	PRESSURE / FLOW SENSORS
FT-R41W	1,000 39.370	710 27.953	460 18.110	330 1 <u>2.992</u>	240 9.449	130 5.118 130 5.11	8 P.54	INDUCTIVE
FT-R42W	2,800 110.236	1,600 62.992	890 35.039	770 30.315	560 22.047	310 12.205 320 12.59	8 P.54	SENSORS
FT-R43	1,000 39.370	710 27.953	450 17.717	290 11.417	210 8.268	110 4.331 110 4.33	P.54	USE SENSORS
FT-R44Y	1,000 39.370	710 27.958	450 17.717	290 11.417	210 8.268	110 4.330 110 4.33	0 P.55	SENSOR
FT-R60Y	2,650 104.330	1,800 70.866	1,200 47.244	830 32.677	610 24.016	335 13.189 350 13.78	0 P.55	
FT-S11	100 3.937	80 3.150	50 1.969	31 1.220	22 0.866	13 0.512 14 0.55	91 P.55	SIMPLE WIRE-SAVING UNITS
FT-S20	450 17.717	310 12.205	210 8.268	150 <u>5.906</u>	110 4.331	60 2.362 60 2.36	2 P.55	WIRE-SAVING
FT-S21	440 17.323	290 11.417	200 7.874	142 <u>5.591</u>	105 4.134	58 2.283 49 1.92	.9 P.55	MEACUDE
FT-S21W	300 11.811	230 9.055	130 <u>5.118</u>	100 3.937	65 <u>2.55</u> 9	30 1.181 30 1.18	P.55	MEASURE- MENT SENSORS
FT-S30	1,300 51.181	900 35.433	600 23.622	450 17.717	330 12.992	180 7.087 180 7.08	7 P.55	STATIC ELECTRICITY
FT-S31W	1,000 39.370	710 27.953	460 18.110	330 12.992	240 <u>9.449</u>	130 5.118 130 5.11	8 P.55	DEVICES
FT-S32	3,600 141.732	2,400 94.488	1,500 <u>59.055</u>	1,100 43.307	840 33.071	460 18.110 510 20.07	9 P.55	LASER MARKERS
FT-V23	590 23.228	380 14.961	270 10.630	170 <u>6.693</u>	125 4.921	60 2.362 63 2.48	0 P.55	PLC
FT-V24W	120 4.724	90 3.543	55 2.165	40 1.575	30 1.181	13 0.512 15 0.59	P.56	
FT-V25	310 12.205	200 7.874	130 5.118	90 3.543	60 2.362	35 1.378 35 1.37	7 <mark>8</mark> P.56	MACHINE
FT-V30	620 24.409	420 16.535	270 10.630	200 7.874	140 5.512	70 2.756 70 2.75	6 P.56	ENERGY CONSUMPTION
FT-V40	3,600 141.732 (Note 3)	3,600 141.732 (Note 3)	1,600 <u>62.992</u>	1,700 <u>66.929</u>	1,200 47.244	680 26.772 690 27.16	5 P.56	COMPONENTS
FT-V80Y	1,000 39.370	800 31.496	500 19.685	400 15.748	280 11.024	120 4.724 140 5.51	2 P.56	FA COMPONENTS
FT-Z20HBW	400 15.748	290 11.417	160 6.299	130 <u>5.118</u>	90 3.543	50 1.969 50 1.96	9 P.56	MACHINE
FT-Z20W	830 32.677	570 22.441	370 14.567	250 <u>9.843</u>	180 7.087	90 3.543 90 3.54	3 P.56	SYSTEMS
FT-Z30	2,600 102.362	1,900 74.803	1,100 43.307	850 33.465	620 24.409	330 12.992 340 13.38	6 P.56	CURING SYSTEMS
FT-Z30E	3,600 141.732 (Note 3)	3,100 122.047	2,100 82.677	1,600 <u>62.992</u>	1,100 43.307	650 25.591 670 26.37	8 P.56	
FT-Z30EW	3,600 141.732 (Note 3)	2,700 106.299	1,400 <u>55.118</u>	1,200 47.244	900 35.433	500 19.685 500 19.68	5 P.57	
FT-Z30H	3,600 141.732 (Note 3)	3,100 122.047	2,200 <b>86.614</b>	1,600 <u>62.992</u>	1,100 43.307	650 25.591 670 26.37	7 <mark>8</mark> P.57	
FT-Z30HW	3,600 141.732 (Note 3)	3,100 122.047	2,200 86.614	1,500 <u>59.055</u>	1,000 39.370	590 23.228 610 24.01	6 P.57	Selection
FT-Z30W	2,000 78.740	1,400 55.118	890 35.039	640 25.197	460 18.110	250 9.843 260 10.23	6 P.57	Guide
FT-Z40HBW	1,000 39.370	710 27.953	460 18.110	330 12.992	240 9.449	130 5.118 130 5.11	8 P.57	Fiber
FT-Z40W	1,900 74.803	1,300 51.181	900 35.433	630 <b>24.803</b>	460 18.110	240 9.449 260 10.23	6 P.57	Amplifiers
FT-Z802Y	3,500 137.795	3,500 137.795	3,000 118.110	1,500 59.055	1,000 39.370	500 19.685 530 20.86	6 P.57	EV 500

Notes: 1) Please contact our office about the sensing ranges for FX-301-HS in H-SP mode.

2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

3) The fiber cable length practically limits the sensing range.

## BERS

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FIBER SENSORS		of f	IB
LASER SENSORS	FX-301 / FX-3	305 (R	ed L
PHOTO- ELECTRIC	Retroreflec	tive t	ype
MICRO PHOTO-	Fibers are list	ed in a	alpha
AREA SENSORS	Model N	0.	
LIGHT CURTAINS / SAFETY	FR-KZ22E		15 to
PRESSURE /	FR-KZ50E		20 to
FLOW SENSORS	FR-KZ50H		20 to
INDUCTIVE PROXIMITY	FR-Z50HW		100 to
PARTICULAR USE SENSORS SENSOR OPTIONS WRESAVING UNITS WRESAVING SYSTEMS	Notes: 1) Pleas 2) Note The s reflec 3) The s note t thresh	e conta that the ensing tor <b>RF-</b> ensing that if th hold val	rang oo3. rang rang ere a lue of
MEASURE- MENT SENSORS	The sensing rai	andes	are
STATIC ELECTRICITY PREVENTION DEVICES	Reflector		
LASER MARKERS	Woder No.	l	J-LG
PLC	RF-230	100 to 7,50	0 3.937
	RF-220	100 to 2,40	0 3.937
HUMAN MACHINE INTERFACES	RF-210	100 to 2,10	0 3.937
ENERGY CONSUMPTION VISUALIZATION COMPONENTS	Note: The sense there are of the am	ing rang any wh plifier u	ge is ite or nit be
FA COMPONENTS			
MACHINE VISION SYSTEMS	FX-301 / FX-3	305 (R	ed L
UV CURING SYSTEMS	Reflective t	ype	(
	Fibers are list	ed in a	alpha

d LED type) sensing range (Note 1) The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode) phabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

			Sensing r	range (mm in) (N	lote 2, 3)			
Model No.				Red LED				Dimensions
	U-LG	LONG	STDF	STD	FAST	H-SP	S-D	
R-KZ22E	15 to 370 0.591 to 14.567	15 to 330 0.591 to 12.992	15 to 240 0.591 to 9.449	15 to 210 0.591 to 8.268	15 to 170 0.590 to 6.693	15 to 80 0.591 to 3.150	15 to 90 0.591 to 3.543	P.58
R-KZ50E	20 to 350 0.787 to 13.780	20 to 300 0.787 to 11.811	20 to 250 0.787 to 9.843	20 to 200 0.787 to 7.874	P.58			
R-KZ50H	20 to 350 0.787 to 13.780	20 to 300 0.787 to 11.811	20 to 250 0.787 to 9.843	20 to 200 0.787 to 7.874	P.58			
R-Z50HW	100 to 920 3.937 to 36.220	100 to 810 3.937 to 31.890	100 to 660 3.937 to 25.984	100 to 580 3.937 to 22.835	100 to 490 3.937 to 19.291	100 to 340 3.937 to 13.385	100 to 270 3.937 to 10.630	P.58

ct our office about the sensing ranges for FX-301-HS in H-SP mode.

sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut. range of FR-KZ22E is specified for the attached reflector. The sensing range of FR-KZ50E and FR-KZ50H is specified for the attached 03. The sensing range of FR-Z50HW is specified for the RF-13.

ange is the possible setting range for the attached reflector. The fiber can detect an object less than setting range for the reflector. However, ere are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the e of the amplifier unit before use.

#### hen using in combination with FR-Z50HW reflector (Optional)

are the value for red LED types.

				Sensing rar	nge (mm <mark>in</mark> )			
Reflector Model No				FX-301 / 305				FX-301-HS
Model No.	U-LG	LONG	STDF	STD	FAST	S-D	H-SP	H-SP
RF-230	100 to 7,500 3.937 to 295.276	100 to 3,200 3.937 to 125.984	100 to 2,900 3.937 to 114.173	100 to 2,000 3.937 to 78.740	100 to 1,600 3.937 to 62.992	100 to 1,000 3.937 to 39.370	100 to 900 3.937 to 35.433	100 to 700 3.937 to 27.559
RF-220	100 to 2,400 3.937 to 94.488	100 to 2,400 3.937 to 94.488	100 to 1,900 3.937 to 74.803	100 to 1,300 3.937 to 51.181	100 to 1,000 3.937 to 39.370	100 to 600 3.937 to 23.622	100 to 570 3.937 to 22.441	100 to 350 3.937 to 13.780
RF-210	100 to 2,100 3.937 to 82.677	100 to 1,700 3.937 to 66.929	100 to 1,300 3.937 to 51.181	100 to 910 3.937 to 35.827	100 to 710 3.937 to 27.953	100 to 460 3.937 to 18.110	100 to 440 3.937 to 17.323	

e is the possible setting range for the reflector. The fiber can detect an object less than setting range for the reflector. However, note that if te or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value nit before use.

#### d LED type) sensing range (Note 1)

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The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

lphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

						Sensing	range (	mm <mark>in</mark> ) (l	Note 2,	3) / Deso	cription					
	Model No.							Red L	.ED							Dimensions
		U-L	.G	LO	١G	STE	)F	STI	D	FAS	ST	H-S	P	S-[	)	
Selection	FD-30	170	6.693	110	4.331	70	2.756	50	1.969	40	1.575	20	0.787	18	0.709	P.59
Fibers	FD-31	150	5.906	95	3.740	63	2.480	45	1.772	35	1.378	17	0.669	16	0.630	P.59
Fiber Amplifiers	FD-31W	60	2.362	40	1.575	30	1.181	20	0.787	15	0.591	8	0.315	10	0.394	P.59
	FD-32G	210	8.268	120	4.724	100	3.937	60	2.362	42	1.654	20	0.787	20	0.787	P.59
FX-500	FD-32GX	240	9.449	140	5.512	100	3.937	70	2.756	50	1.969	25	0.984	25	0.984	P.59
FX-100	FD-40	170	6.693	110	4.331	70	2.756	50	1.969	40	1.575	20	0.787	18	0.709	P.59
FX-300	FD-41	150	5.906	95	3.740	63	2.480	45	1.772	35	1.378	17	0.669	16	0.630	P.59
FX-410	FD-41S	150	5.906	95	3.740	63	2.480	45	1.772	35	1.378	17	0.669	16	0.630	P.59
FX-311	FD-41SW	60	2.362	40	1.575	30	1.181	20	0.787	15	0.591	8	0.315	10	0.394	P.59
FX-301-F77 FX-301-F	FD-41W	300	11.811	220	8.661	140	5.512	95	3.740	70	2.756	35	1.378	40	1.575	P.59
	FD-42G	210	8.268	120	4.724	100	3.937	60	2.362	42	1.654	20	0.787	20	0.787	P.60
	FD-42GW	160	6.299	85	3.346	70	2.756	35	1.378	25	0.984	13	0.512	14	0.551	P.60
	FD-60	500	19.685	350	13.780	240	9.449	160	6.299	130	5.118	70	2.756	70	2.756	P.60
	FD-61	440	17.323	320	12.598	205	8.071	145	5.709	105	4.134	65	2.559	60	2.362	P.60
	FD-61G	460	18.110	200	7.874	210	8.268	90	3.543	65	2.559	35	1.378	40	1.575	P.60
	FD-61S	440	17.323	320	12.598	205	8.071	145	5.709	105	4.134	60	2.362	60	2.362	P.60

Notes: 1) Please contact our office about the sensing ranges for FX-301-HS in H-SP mode.

2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

3) The sensing range is specified for white non-glossy paper.

## LIST OF FIBERS

**Reflective type** 

## FX-301 / FX-305 (Red LED type) sensing range (Note 1)

The FX-305 and FX-301(-HS) have different sensing modes.
FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode)
FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

			Sensing range	(mm in) (Note 2,	3) / Description	I				
Model No.				Red LED				Dimensions		
	U-LG	LONG	STDF	STD	FAST	H-SP	S-D			
FD-61W	300 11.811	220 8.661	140 5.512	95 3.740	70 2.756	35 1.378	40 1.575	P.60		
FD-62	690 27.165	480 18.898	310 12.205	220 8.661	160 6.299	85 3.346	90 3.543	P.60		
FD-64X	270 10.630	200 7.874	100 3.937	85 3.346	60 2.362	35 1.378	35 1.378	P.61		
FD-A16	230 <u>9.055</u>	200 7.874	150 5.906	150 5.906	100 3.937	45 1.772	50 1.969	P.61		
FD-AL11	360 14.173	250 9.843	160 6.299	110 4.331	80 3.150	40 1.575	40 1.575	P.61		
FD-E13	15 0.591	11 0.433	7 0.276	6 0.236	4 0.157	2 0.079	2 0.079	P.61		
FD-E23	65 2.559	45 1.772	28 1.102	19 0.748	14 0.551	7 0.276	7 0.276	P.61		
FD-EG30	60 2.362	45 1.772	25 0.984	19 0.748	14 0.551	7 0.276	7 0.276	P.61		
FD-EG30S	60 2.362	45 1.772	25 0.984	19 0.748	14 0.551	7 0.276	7 0.276	P.62		
FD-EG31	20 0.787	15 0.591	9 0.354	8 0.315	5 0.197	2.5 0.098	3 0.118	P.62		
FD-F4		Applicable pipe o [PFA (fluorine re	diameter: Outer dia sin) or equivalently	a. ø6 to ø26 mm ø y transparent pipe	0.236 to ø1.024 in , wall thickness 1 r	transparent pipe mm 0.039 in]	,	P.62		
FD-F41	Applicable pipe diameter: Outer dia. ø6 to ø26 mm ø0.236 to ø1.024 in transparent pipe [PVC (vinyl chloride), fluorine resin, polycarbonate, acrylic, glass, wall thickness 1 to 3 mm 0.039 to 0.118 in]									
FD-F41Y		ø4 mm ø0.157 in Liquid surface not	form Protective to to to to the total tota	ube: fluorine resin, received, Liquid s	length 500 mm 19 urface contacted:	9.685 in (cuttable) Beam interrupted		P.62		
FD-F8Y								P.62		
FD-FA93		Applicable p (When used [PFA (fluorin Liguid abser	ipe diameter: Oute with the tying ban e resin), including ht: Beam received,	er dia. ø8 mm ø0.3 ds: ø8 to ø80 mm translucent] Liguid present: Be	15 in or more tran ø0.315 to ø3.150 eam interrupted	sparent pipe in)		P.62		
FD-H13-FM2	410 16.142	310 12.205	200 7.874	140 5.512	100 3.937	55 2.165	47 1.850	P.63		
FD-H18-L31	0 to 20 0 to 0.787	0 to 15 0 to 0.591	0 to 10 0 to 0.394	0 to 10 0 to 0.394	1 to 8 0.039 to 0.315	Cannot use	2 to 6 0.079 to 0.236	P.63		
FD-H20-21	300 11.811	270 10.630	150 5.906	140 5.512	100 3.937	35 1.378	47 1.850	P.63		
FD-H20-M1	300 11.811	270 10.630	150 5.906	140 5.512	100 3.937	35 1.378	47 1.850	P.63		
FD-H25-L43 (Note 5)	3 to 28 0.118 to 1.102	3 to 25 0.118 to 0.984	4 to 23 0.157 to 0.906	4 to 20 0.118 to 0.787	4 to 19 0.118 to 0.748	4 to 16 0.118 to 0.630	4 to 16 0.118 to 0.630	P.63		
FD-H25-L45 (Note 5)	5 to 42 0.197 to 1.654	6 to 41 0.236 to 1.614	6 to 40 0.236 to 1.575	7 to 38 0.276 to 1.496				P.63		
FD-H30-KZ1V-S (Note 5.6)	20 to 300 0.787 to 11.811	20 to 200 0.787 to 7.874	20 to 150 0.787 to 5.906	25 to 130 0.984 to 5.118	30 to 100 1.181 to 3.937	Cannot use	Cannot use	P.64		
FD-H30-L32	0 to 20 0 to 0.787	0 to 15 0 to 0.591	0 to 10 0 to 0.394	0 to 10 0 to 0.394	1 to 8 0.039 to 0.315	Cannot use	2 to 6 0.079 to 0.236	P.64		
FD-H30-L32V-S (Note 5.6)	0 to 11 0 to 0.433	0 to 8 0 to 0.315	1.5 to 6 0.059 to 0.236	1.5 to 5 0.059 to 0.197	2 to 4 0.079 to 0.157	Cannot use	Cannot use	P.64		
FD-H35-20S	190 7.480	160 6.299	80 3.150	80 3.150	57 2.244	20 0.787	26 1.024	P.64		
FD-H35-M2	300 11 811	270 10 630	150 5 906	140 5 512	100 3 937	35 1 378	47 1 850	P.64		
FD-H35-M2S6	300 11 811	270 10 630	150 5.000	140 5 512	100 3 937	35 1 378	47 1 850	P.64		
<b>FD-HF40Y</b> (Note 4)	ø4 n Liqu	nm ø0.157 in form	Protective tube: tacted: Beam rece	fluorine resin, lengived, Liquid surfac	gth:500 mm 19.68 e contacted: Beam	5 in (allowable cutt	ing)	P.64		
FD-L10 (Note 5)	0 to 4.7 0 to 0.185 0 to 4.5 0 to 0.177 0 to 4.5 0 to 0.177 0 to 4.5 0 to 0.177 0 to 4 0 to 0.157 0 to 3.8 0 to 0.150 0 to 3.5 0 to 0.138 0 to 3.5 0 to 0.138									
FD-L11 (Note 5)	0 to 9 0 to 0.354	0 to 8 0 to 0.315	0 to 8 0 to 0.315	0 to 7 0 to 0.906	0 to 7 0 to 0.276	0 to 6 0 to 0.236	0 to 6 0 to 0.236	P.65		
<b>FD-L12W</b> (Note 5)	0.5 to 9 0.020 to 0.354	0.5 to 8 0.019 to 0.315	1 to 6.5 0.039 to 0.256	1 to 5.5 0.039 to 0.217	1 to 5 0.039 to 0.197			P.65		
FD-L20H	1 to 29 0.039 to 1 142	2 to 23 0.079 to 0.906	3 to 17 0.118 to 0.669	4 to 14 0.157 to 0.551	4.5 to 11 0.177 to 0.433	5 to 8.5 0.196 to 0.335	4.8 to 9.5 0.188 to 0.374	P.65		
<b>FD-L21</b> (Note 5)	2 to 19 0079 to 0.748	2 to 18 0079 to 0 709	2 to 16 0079 to 0748	3 to 16 0 118 to 0 630	3 to 15 0 118 to 0.591	4 to 11 0157 to 0433	5 to 11 0 197 to 0 433	P.65		
<b>ED-I 21W</b> (Note 5)	3 to 14 5 0118 to 0.571	3 to 14 0118 to 0.551	4 to 14 0157 to 0.551	6 to 12 0236 to 0.472	7 to 12 0276 to 0.472			P.65		
- <b>D</b> - <b>LZ I I</b> (NOLE 5)							4			

Notes: 1) Please contact our office about the sensing ranges for FX-301-HS in H-SP mode.

2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

3) The sensing range of reflective type is the value for white non-glossy paper (as for FD-H30-L32 and FD-H18-L31 50 × 50 mm 1.969 × 1.969 in glass substrate).

4) Liquid inflow prevention joint, protective tube extension joint, fiber mounting joint are available. Please refer to p.38 for details.

5) The sensing range is specified for transparent glass 100 × 100 × t0.7 mm 3.937 × 3.937 × t0.028 in (FD-L21 and FD-L21W: t2 mm t0.079 in) [FD-L10: silicon wafers 100 × 100 mm 3.937 × 3.937 in]. 6) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8).

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IBER ENSORS LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO

## LIST OF FIBERS

**Reflective type** 

## FX-301 / FX-305 (Red LED type) sensing range (Note 1)

The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

			Sensing	range	(mm <mark>in</mark> ) (l	Note 2,	3) / Des	cription					
Model No.		- 1			Red L	ED							Dimensions
	U-LG	LONG	ST	DF	ST	D	FAS	ST	H-S	P	S-[	D	
FD-L23 (Note 4)	0 to 30 0 to 1.1	0 to 30 0 to 1.	0 to 30	0 to 1.181	0 to 30 0	.039 to 1.181	1 to 28 0	.039 to 1.102	2 to 27 0	.079 to 1.063	2 to 27 0	.079 to 1.063	P.65
FD-L30A (Note 4)	0 to 50 0 to 1.9	69 0 to 43 0 to 17.	41 0 to 40	0 to 1.575	0 to 37 0	to 1.457	0 to 32 0	to 1.260	0 to 26 0	to 1.024	0 to 26 0	to 1.024	P.65
FD-L31A (Note 4)	4 to 33 0 to 13.1	10 4 to 33 0.157 to 7	299 5 to 32	0 to 1.260	5 to 32 0	.197 to 1.260	5 to 32 0	.197 to 1.259	6 to 18 0	236 to 0.709	6 to 18 0	.236 to 0.709	P.65
FD-L32H (Note 4)	0 to 60 0 to 2.3	62 0 to 50 0 to 1.	69 0 to 36	0 to 0.984	15 to 35 0	.591 to 1.378	16 to 29 0	.630 to 1.142					P.66
FD-R31G	160 6.2	99 92 3.6	22 75	2.953	44	1.732	32	1.260	17	0.669	17	0.669	P.66
FD-R32EG	60 2.3	62 45 1.7	2 25	0.984	19	0.748	13	0.512	7	0.276	7	0.276	P.66
FD-R33EG	17 0.6	59 15 0. <del>5</del>	91 8	0.315	6	0.236	4	0.157	2	0.079	2	0.079	P.66
FD-R34EG	51 2.0	38 1.4	21	0.827	16	0.630	11	0.433	6	0.236	6	0.236	P.66
FD-R41	230 9.0	55 150 5.9	100	3.937	70	2.756	50	1.969	28	1.102	28	1.102	P.66
FD-R60	310 12.2	240 9.4	170	6.693	120	4.724	90	3.543	45	1.772	45	1.772	P.66
FD-R61Y	350 13.7	230 9.0	55 160	6.299	110	4.330	80	3.150	45	1.772	45	1.772	P.66
FD-S21	80 3.1	50 50 1.9	<b>59</b> 40	1.575	25	0.984	19	0.748	9	0.354	9	0.354	P.66
FD-S30	170 6.6	110 4.3	31 70	2.756	50	1.969	40	1.575	20	0.787	18	0.709	P.67
FD-S31	150 5.9	95 3.7	63	2.480	45	1.772	35	1.378	17	0.669	16	0.630	P.67
FD-S32	440 17.3	23 270 10.6	200	7.874	140	5.512	100	3.937	55	2.165	55	2.165	P.67
FD-S32W	300 11.8	1 220 8.6	51 140	5.512	95	3.740	70	2.756	35	1.378	40	1.575	P.67
FD-S33GW	160 6.2	9 85 3.3	<mark>16</mark> 70	2.756	35	1.378	25	0.984	13	0.512	14	0.551	P.67
FD-S60Y	410 16.14	360 14.1	250	9.843	170	6.693	120	4.724	65	2.559	70	2.756	P.67
FD-V30	80 3.1	50 45 1.7	30	1.181	20	0.787	15	0.591	6	0.236	7	0.276	P.67
FD-V30W	25 0.9	34 15 0.5	10	0.394	7	0.276	5	0.197					P.67
FD-V50	170 6.6	100 3.9	<b>37</b> 55	2.165	45	1.772	32	1.260	15	0.591	16	0.630	P.68
FD-Z20HBW	1 to 70 0.039 to 2.	756 1 to 70 0.039 to 2	756 1 to 32.2	0.039 to 1.268	2 to 30 0	.079 to 1.181	2.5 to 20 0	.098 to 0.787	3 to 10 0	.118 to 0.394	3 to 10 0	.118 to 0.394	P.68
FD-Z20W	1 to 87 0.039 to 3.	1 to 59 0.0.9 to 2	23 2 to 39	0.079 to 1.535	3 to 27 0	.118 to 1.063	3 to 19 0	.118 to 0.748					P.68
FD-Z40HBW	350 13.7	0.5 to 230 0.02 to 9	55 1 to 160	0.039 to 6.299	1 to 100 0	.039 to 3.937	1 to 70 0	.039 to 2.756	1 to 40 0	039 to 1.575	1 to 40 0	.039 to 1.575	P.68
FD-Z40W	270 10.6	180 7.0	37 120	4.724	1 to 87 0	.039 to 3.425	1 to 63 0	.039 to 2.480	2.5 to 32 0	098 to 1.260	2.5 to 32 0	.098 to 1.260	P.68
FD-Z50HW	10 to 870 0.394 to 34	252 10 to 540 0.394 to 2	260 10 to 400	0.394 to 15.748	10 to 250 0	.393 to 9.843	10 to 190 0	.394 to 7.480	15 to 100 0	196 to 3.937	15 to 100 0	.591 to 3.937	P.68

Notes: 1) Please contact our office about the sensing ranges for FX-301-HS in H-SP mode.

2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

3) The sensing range of reflective type is the value for white non-glossy paper.

4) The sensing range is specified for transparent glass 100 × 100 × t0.7 mm 3.937 × 3.937 × t0.028 in (FD-L32H: R edge).

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Fibers are listed in	alphabetic order. Refer to p.5~ for details of each fiber.										PHOTO- ELECTRIC
				Sensing r	ange (mm in	) (Note 1)					MICRO PHOTO
Model No.	F	X-301B / 311	IB	Fک	K-301G / 311	G	FX	-301H (Note	2)	Dimensions	ELECTRIC
	LONG	STD	FAST	LONG	STD	FAST	LONG	STD	FAST		AREA SENSORS
FT-140	8,100 318.898	4,000 157.480	3,100 122.047	5,000 196.850	2,400 94.488	1,600 <mark>62.992</mark>	3,700 145.669	2,000 78.740	1,400 <u>55.118</u>	P.51	LIGHT CURTAINS /
FT-30	55 2.165	28 1.102	18 0.709	28 1.102	13 0.512	9 0.354	25 0.984	13 0.512	9 0.354	P.51	SAFETY COMPONENTS
FT-31	50 1.969	25 0.984	16 0.630	24 0.945	12 0.472	8 0.315	23 0.906	11 0.433	8 0.315	P.51	PRESSURE / FLOW SENSORS
FT-31S	50 1.969	25 0.984	16 0.630	24 0.945	12 0.472	8 0.315	23 0.906	11 0.433	8 0.315	P.51	INDUCTIVE
FT-31W	31 1.220	15 0.591	10 0.394	15 0.591	8 0.315	5 0.197	18 0.709	8 0.315	5 0.197	P.51	SENSORS
FT-40	155 6.102	76 2.992	45 1.772	90 3.543	40 1.575	26 1.024	80 3.150	43 1.693	27 1.063	P.51	PARTICULAR USE SENSORS
FT-42	150 5.906	75 2.953	40 1.575	80 <u>3.150</u>	35 1.378	24 0.945	75 2.953	40 1.575	25 0.984	P.51	SENSOR
FT-42S	150 5.906	75 2.953	40 1.575	70 2.756	35 1.378	24 0.945	75 2.953	40 1.575	25 0.984	P.51	OPTIONS
FT-42W	110 4.331	50 1.969	30 1.181	56 2.205	28 1.102	20 0.787	64 2.520	32 1.260	21 0.827	P.51	SIMPLE WIRE-SAVING UNITS
FT-43	220 8.661	110 4.331	75 2.953	120 4.724	61 2.402	43 1.693	140 5.512	74 2.913	48 1.890	P.51	WIRE-SAVING
FT-45X	130 5.118	65 2.559	45 1.772	70 2.756	34 1.339	25 0.984	160 6.299	79 3.110	53 2.087	P.52	SYSTEMS
FT-A11	880 34.646	420 16.535	270 10.630	430 16.929	220 8.661	120 4.724	500 19.685	220 8.661	120 4.724	P.52	MEASURE- MENT SENSORS
FT-A11W	820 32.283	420 16.535	280 11.024	460 18.110	220 8.661	140 5.512	520 20.472	240 9.449	140 5.512	P.52	STATIC
FT-A32	1,800 70.866	710 27.953	400 15.748	970 38.189	320 12.598	180 7.087	910 35.827	340 13.386	150 <u>5.906</u>	P.52	PREVENTION DEVICES
FT-A32W	2,000 78.740	830 32.677	420 16.535	1,000 39.370	350 13.780	180 7.087	910 35.827	340 13.386	150 <u>5.906</u>	P.52	LASER MARKERS
FT-AL05	100 3.937	48 1.890	32 1.260	56 2.205	27 1.063	18 0.709	54 2.126	27 1.063	18 0.709	P.52	
FT-E13	2 0.079	1 0.039		1 0.039			2 0.079	1 0.039		P.52	PLC
FT-E23	8 0.315	4 0.157	3 0.118	4 0.157	2 0.079	1 0.039	10 0.394	5 0.197	3 0.118	P.52	HUMAN MACHINE INTERFACES
FT-H13-FM2	72 2.835	36 1.417	26 1.024	32 1.260	16 0.630	10 0.394	70 2.756	35 1.378	25 0.984	P.52	ENERGY
FT-H20-J20-S (Note 3)	60 2.362	20 0.787		35 1.378			20 0.787			P.53	VISUALIZATION COMPONENTS
FT-H20-J30-S (Note 3)	60 2.362	20 0.787		35 1.378			20 0.787			P.53	FA COMPONENTS
FT-H20-J50-S (Note 3)	60 2.362	20 0.787		35 1.378			20 0.787			P.53	MACHINE
FT-H20-M1	100 3.937	50 1.969	35 1.378	50 1.969	25 0.984	18 0.709	550 21.654	280 11.024	160 6.299	P.53	SYSTEMS
FT-H20-VJ50-S (Note 3)	85 3.346	30 1.181		50 1.969			30 1.181			P.53	UV CURING SYSTEMS
FT-H20-VJ80-S (Note 3)	85 3.346	30 1.181		50 1.969			30 1.181			P.53	
FT-H20W-M1	44 1.732	22 0.866	14 0.551	22 0.866	11 0.433	7 0.276	220 8.661	100 3.937	70 2.756	P.53	
FT-H30-M1V-S (Note 4)	40 1.575	20 0.787		20 0.787			20 0.787			P.53	
FT-H35-M2	100 3.937	50 1.969	35 1.378	50 1.969	25 0.984	18 0.709	550 21.654	280 11.024	160 6.299	P.53	
FT-H35-M2S6	100 3.937	50 1.969	35 1.378	50 1.969	25 0.984	18 0.709	550 21.654	280 11.024	160 6.299	P.53	Selection Guide
FT-HL80Y	80 3.150	40 1.575	25 0.984	110 4.331	55 2.165	40 1.575	1,100 43.307	550 21.654	350 13.780	P.53	Fibers
FT-KS40	740 29.134	280 11.024	220 8.661	420 16.535	180 7.087	81 3.189	460 18.110	190 7.480	95 3.740	P.54	Amplifiers
FT-KV26	81 3.189	36 1.417	21 0.827	44 1.732	8 0.315		53 2.087	19 0.748		P.54	EV 500
FT-KV40	710 27.953	270 10.630	210 8.268	420 16.535	180 7.087	100 3.937	290 11.417	120 4.724	53 2.087	P.54	FX-500
FT-KV40W	860 33.858	400 15.748	260 10.236	420 16.535	210 8.268	140 5.512	490 19.291	240 9.449	140 5.512	P.54	EX-300
FT-L80Y	160 6.299	80 3.150	50 1.969	160 6.299	80 3.150	50 1.969	400 15.748	200 7.874	150 5.906	P.54	FX-410
FT-R31	45 1.772	23 0.906	15 0.591	24 0.945	12 0.472	8 0.315	23 0.906	11 0.433	8 0.315	P.54	FX-311
FT-R40	110 4.331	54 2.126	36 1.417	55 2.165	26 1.024	20 0.787	58 2.283	30 1.181	20 0.787	P.54	FX-301-F7/
FT-R41W	110 4.331	50 1.969	30 1.181	56 2.205	28 1.102	20 0.787	64 2.520	32 1.260	21 0.827	P.54	LV-201-L
FT-R42W	280 11.024	130 5.118	90 3.543	140 5.512	70 2.756	47 1.850	140 5.512	70 2.756	47 1.850	P.54	

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut. 2) Because infrared types are easily affected by humidity, please ask assistance when using them in a humid environment or in an environment with

a) Heat-resistant joint fibers and ordinary-temperature fibers (FT-42) are sold as a set.
b) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8).



LASER SENSORS

Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

				Sensing ra	ange (mm <mark>in</mark>	) (Note 1)				
Model No.	Fک	K-301B / 311	В	FX	(-301G / 311	G	FX	-301H (Note	2)	Dimensions
	LONG	STD	FAST	LONG	STD	FAST	LONG	STD	FAST	
FT-R43	96 3.780	50 1.969	33 1.299	53 2.087	25 0.984	17 0.669	55 2.165	27 1.063	18 0.709	P.54
FT-R44Y	96 3.780	50 1.969	33 1.299	53 2.087	25 0.984	17 0.669	55 5.165	27 1.063	18 0.709	P.55
FT-R60Y	250 9.843	120 4.724	80 3.150	140 5.512	70 2.756	50 1.969	60 2.362	90 3.543	170 6.693	P.55
FT-S11	12 0.472	5 0.197	4 0.157	5 0.197	2.5 0.098	1.5 0.059	21 0.827	10 0.394	7 0.276	P.55
FT-S20	55 2.165	28 1.102	18 0.709	28 1.102	13 0.512	9 0.354	25 0.984	13 0.512	9 0.354	P.55
FT-S21	50 1.969	25 0.984	16 0.630	24 0.945	12 0.472	8 0.315	23 0.906	11 0.433	8 0.315	P.55
FT-S21W	31 1.220	15 0.591	10 0.394	15 0.591	8 0.315	5 0.197	18 0.709	8 0.315	5 0.197	P.55
FT-S30	155 6.102	76 2.992	45 1.772	90 3.543	40 1.575	26 1.024	80 3.150	43 1.693	27 1.063	P.55
FT-S31W	110 4.331	50 1.969	30 1.181	56 2.205	28 1.102	20 0.787	64 2.520	32 1.260	21 0.827	P.55
FT-S32	420 16.535	200 7.874	130 5.118	220 8.661	100 3.937	72 2.835	210 8.268	100 3.937	67 2.638	P.55
FT-V23	65 2.559	26 1.024	18 0.709	26 1.024	13 0.512	8 0.315	29 1.142	13 0.512	9 0.354	P.55
FT-V24W	6 0.236	2 0.079		3 0.118			3 0.118		. <u></u>	P.56
FT-V25	25 0.984	12 0.472	9 0.354	16 0.630	7 0.276	5 0.197	15 0.591	8 0.315	4 0.157	P.56
FT-V30	80 3.150	40 1.575	22 0.866	40 1.575	14 0.551	8 0.315	47 1.850	19 0.748	9 0.354	P.56
FT-V40	400 15.748	200 7.874	130 5.118	200 7.874	100 3.937	65 2.559	290 11.417	140 5.512	92 3.622	P.56
FT-V80Y	120 4.724	60 2.362	35 1.378	80 3.150	40 1.575	25 0.984	75 2.953	38 1.496	24 0.945	P.56
FT-Z20HBW	39 1.535	19 0.748	12 0.472	20 0.787	10 0.394	6 0.236	40 1.575	15 0.591	12 0.472	P.56
FT-Z20W	82 3.228	37 1.457	23 0.906	44 1.732	18 0.709	11 0.433	100 3.937	50 1.969	32 1.260	P.56
FT-Z30	120 4.724	60 2.362	40 1.575	96 3.780	45 1.772	30 1.181	140 5.512	72 2.835	47 1.850	P.56
FT-Z30E	540 21.260	250 9.843	170 6.693	270 10.630	130 <u>5</u> .118	91 3.583	280 11.024	140 5.512	88 3.465	P.56
FT-Z30EW	540 21.260	260 10.236	170 <u>6.693</u>	260 10.236	120 4.724	88 3.465	290 11.417	140 5.512	92 3.622	P.57
FT-Z30H	650 25.591	310 12.205	200 7.874	340 13.386	160 6.299	110 4.331	330 12.992	160 6.299	100 3.937	P.57
FT-Z30HW	540 21.260	260 10.236	170 <u>6.693</u>	260 10.236	120 4.724	88 3.465	290 11.417	140 5.512	92 3.622	P.57
FT-Z30W	83 3.268	40 1.575	25 0.984	73 2.874	36 1.417	25 0.984	100 3.937	52 2.047	34 1.339	P.57
FT-Z40HBW	110 4.331	50 1.969	30 1.181	56 2.205	28 1.102	20 0.787	64 2.520	32 1.260	21 0.827	P.57
FT-Z40W	180 7.087	90 3.543	60 2.362	90 3.543	50 1.969	35 1.378	100 3.937	50 1.969	30 1.181	P.57
FT-Z802Y	320 12.598	160 6.299	120 4.724	160 <u>6.299</u>	80 3.150	60 2.362	320 12.598	160 6.299	120 4.724	P.57

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

2) Because infrared types are easily affected by humidity, please ask assistance when using them in a humid environment or in an environment with varying humidity.



Fibers are listed in alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.

EX-100											
1 1-100					Sensing ra	nge (mm in)	(Note 1 2)				
FX-300							(11010 1, 2)				-
FX-410	Model No.	F	K-301B / 311	В	F	X-301G / 311	G		FX-301H		Dimensions
FX-311		LONG	STD	FAST	LONG	STD	FAST	LONG	STD	FAST	
FX-301-F7/	FR-KZ22E										P.58
17-201-1	FR-KZ50E	20 to 160 0.787 to 6.299	20 to 100 0.787 to 3.937	20 to 60 0.787 to 2.362	20 to 110 0.787 to 4.331	20 to 54 0.787 to 2.126		20 to 100 0.787 to 3.937	20 to 33 0.787 to 1.299		P.58
	FR-KZ50H	20 to 140 0.787 to 5.512	20 to 70 0.787 to 2.76	20 to 52 0.787 to 2.047	20 to 90 0.787 to 3.543	20 to 40 0.787 to 1.575		20 to 80 0.787 to 3.150	20 to 43 0.787 to 1.693		P.58
	FR-Z50HW							100 to 410 3.937 to 16.142			P.58

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

2) The sensing range is the possible setting range for the attached reflector. The fiber can detect an object less than setting range for the reflector. However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold value of the amplifier unit before use.

Selection Guide

Fibers Fiber Amplifiers

FX-500

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Reflective type

Fibers are listed in a	alphabetic order. Refer to p.5~ "Fiber Selection" for details of each fiber.											
	Sensing range (mm in) (Note 1, 2) / Description											
Model No.	F	X-301B / 311	В	Fک	<b>K-301G</b> / 311	G		FX-301H		Dimensions		
	LONG	STD	FAST	LONG	STD	FAST	LONG	STD	FAST			
FD-30	19 0.748	9 0.354	6 0.236	9 0.354	4.5 0.177	2.5 0.098	8 0.315	4 0.157	2.5 0.098	P.59		
FD-31	18 0.709	8 0.315	5 0.197	8 0.315	4 0.157	2 0.079	7 0.276	3 0.118	2 0.079	P.59		
FD-31W	7 0.276	4 0.157	1 to 2.5 0.039 to 0.098	5 0.197	1 to 2 0.039 to 0.079		6 0.236	3 0.118		P.59		
FD-32G	22 0.866	11 0.433	8 0.315	15 0.591	6 0.236	4 0.157	11 0.433	6 0.236	2 0.079	P.59		
FD-32GX	25 0.984	11 0.433	8 0.315	16 0.630	6 0.236	4 0.157	14 0.551	7 0.276	4 0.157	P.59		
FD-40	19 0.748	9 0.354	6 0.236	9 0.354	4.5 0.177	2.5 0.098	8 0.315	4 0.157	2.5 0.098	P.59		
FD-41	18 0.709	8 0.315	5 0.197	8 0.315	4 0.157	2 0.079	7 0.276	3 0.118	2 0.079	P.59		
FD-41S	18 0.709	8 0.315	5 0.197	8 0.315	4 0.157	2 0.079	7 0.276	3 0.118	2 0.079	P.59		
FD-41SW	9 0.354	1 to 4 0.039 to 0.157	1 to 2.5 0.039 to 0.098	1 to 4 0.039 to 0.157	1 to 2 0.039 to 0.079		6 0.236	1 to 3 0.039 to 0.118		P.59		
FD-41W	32 1.260	1 to 15 0.039 to 0.591	1 to 9 0.039 to 0.354	17 0.669	1 to 7.5 0.039 to 0.295	1.5 to 4.5 0.059 to 0.177	18 0.709	1 to 9 0.039 to 0.354	1.5 to 5 0.059 to 0.197	P.59		
FD-42G	22 0.866	11 0.433	8 0.315	15 0.591	6 0.236	4 0.157	11 0.433	6 0.236	2 0.079	P.60		
FD-42GW	14 0.551	7 0.276	5 0.197	6 0.236	4 0.157	2 0.079	9 0.354	5 0.197	2 0.079	P.60		
FD-60	55 2.165	28 1.102	18 0.709	30 1.181	15 0.591	10 0.394	30 1.181	15 0.591	10 0.394	P.60		
FD-61	48 1.890	24 0.945	16 0.630	26 1.024	13 0.512	8 0.315	27 1.063	12 0.472	8 0.315	P.60		
FD-61G	46 1.811	23 0.906	15 0.591	26 1.024	12 0.472	8 0.315	25 0.984	12 0.472	8 0.315	P60		
FD-61S	48 1.890	24 0.945	16 0.630	26 1.024	13 0.512	8 0.315	27 1.063	12 0.472	8 0.315	P.60		
FD-61W	32 1.260	1 to 15 0.039 to 0.591	1 to 9 0.039 to 0.354	17 0.669	1 to 7.5 0.039 to 0.295	1.5 to 4.5 0.059 to 0.177	18 0.709	1 to 9 0.039 to 0.354	1.5 to 5 0.059 to 0.197	P.60		
FD-62	80 3.150	1 to 40 0.039 to 1.575	1 to 27 0.039 to 1.063	1 to 42 0.039 to 1.654	1 to 21 0.039 to 0.827	1 to 14 0.039 to 0.551	54 2.126	1 to 26 0.039 to 1.024	1 to 17 0.039 to 0.669	P.60		
FD-64X	32 1.260	0.5 to 16 0.020 to 0.630	0.5 to 10 0.020 to 0.394	0.5 to 16 0.020 to 0.630	0.5 to 8 0.020 to 0.315	0.5 to 5 0.020 to 0.197	27 1.063	22 0.866	14 0.551	P.61		
FD-A16	19 0.748	14 0.551		20 0.787	13 0.512		18 0.709	15 0.591		P.61		
FD-AL11	33 1.299	16 0.630	10 0.394	18 0.709	8 0.315	4.5 0.177	12 0.472	10 0.394	6 0.236	P.61		
FD-E13	2 0.079	0.8 0.031	0.5 0.020	0.8 0.031			2 0.079	1 0.039		P.61		
FD-E23	6 0.236	3 0.118	2 0.079	3 0.118	1.5 0.059	1 0.039	8 0.315	4 0.157	2.5 0.098	P.61		
FD-EG30	6 0.236	3 0.118	2 0.079	3 0.118	1.5 0.059	1 0.039	8 0.315	4 0.157	2.5 0.098	P.61		
FD-EG30S	6 0.236	3 0.118	2 0.079	3 0.118	1.5 0.059	1 0.039	8 0.315	4 0.157	2.5 0.098	P.62		
FD-EG31	2 0.079	1 0.039	0.5 0.020	1 0.039			4 0.157	2 0.079	1 0.039	P.62		
FD-F4		Applicat [PFA (flu	le pipe diamet iorine resin) or	er: Outer dia. equivalently t	ø6 to ø26 mm ransparent pip	ø0.236 to ø1.0 e, wall thickne	024 in transpa ss 1 mm 0.039	rent pipe 9 in]		P.62		
FD-F41	App [PV0 Liqu	licable pipe dia C (vinyl chlorid id absent: Bea	ameter: Outer o e), fluorine res m received, Li	dia. ø6 to ø26 in, polycarbon quid present: l	mm ø0.236 to ate, acrylic, gl Beam interrup	ø1.024 in trans ass, wall thickr	sparent pipe ness 1 to 3 mn	n 0.039 to 0.11	18 in]	P.62		
FD-F41Y (Note 3)		ø4 mm ø	0.157 in form	Protective tub	e: fluorine resi	n, length 500 r	nm 19.685 in	(cuttable)		P.62		
FD-F8Y										P.62		
FD-FA93	Applica (When Liquid	able pipe diam used with the absent: Beam	eter: Outer dia tying bands: ø received, Liqu	a. ø8 mm ø0.3 ø8 to ø80 mm i iid present: Be	15 in or more t 0.315 to ø3.1 am interrupted	ransparent pip 50 in) [PFA (flu I	e ıorine resin), i	ncluding transl	ucent]	P.62		
FD-H13-FM2	20 0.787	11 0.433	7 0.276	20 0.787	11 0.433	7 0.276	25 0.984	12 0.472	8 0.315	P.63		
FD-H18-L31										P.63		
FD-H20-21	36 1.417	18 0.709	12 0.472	20 0.787	10 0.394	7 0.276	140 5.512	70 2.756	45 1.772	P.63		
FD-H20-M1	36 1.417	18 0.709	12 0.472	20 0.787	10 0.394	7 0.276	140 5.512	70 2.756	45 1.772	P.63		
FD-H25-L43 (Note 4)										P.63		
FD-H25-L45 (Note 4)										P.63		

Notes: 1) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

2) The sensing range is specified for white non-glossy paper. (FP-H18-L31 50 × 50 mm 1.969 × 1.969 in. glass substrate).

3) Liquid inflow prevention joint, protective tube extension joint, fiber mounting joint are available. Please refer to p.38 for details.

4) The sensing range is specified for transparent glass 100 × 100 × t0.7 mm 3.937 × 3.937 × t0.028 in

LASER SENSORS

#### Reflective type

PHOTO- ELECTRIC	Fibers are listed in	alphabetic or	der. Refer to	p.5~ "Fiber	Selection" fo	r details of e	ach fiber.				
MICRO PHOTO-				Sens	ing range (m	nm <mark>in</mark> ) (Note	1, 2) / Descri	ption			
ELECTRIC	Model No.	F	K-301B / 311	В	F)	K-301G / 311	G		FX-301H		Dimensions
AREA SENSORS		LONG	STD	FAST	LONG	STD	FAST	LONG	STD	FAST	
LIGHT CURTAINS /	FD-H30-KZ1V-S (Note 3,4)	30 to 40 1.181 to 1.575									P.64
COMPONENTS	FD-H30-L32										P.64
FLOW SENSORS	FD-H30-L32V-S (Note 3,4)										P.64
INDUCTIVE	FD-H35-20S	22 0.866	11 0.433	7 0.276	12 0.472	6 0.236	4 0.157	80 3.150	40 1.575	28 1.102	P.64
SENSORS	FD-H35-M2	36 1.417	18 0.709	12 0.472	20 0.787	10 0.394	7 0.276	140 5.512	70 2.756	45 1.772	P.64
USE SENSORS	FD-H35-M2S6	36 1.417	18 0.709	12 0.472	20 0.787	10 0.394	7 0.276	140 <u>5.512</u>	70 2.756	45 1.772	P.64
SENSOR	FD-HF40Y (Note 5)	ø4 mm ø0.15 Liquid surfac	57 in form Pro e not contacte	tective tube: fli d: Beam receiv	uorine resin, le /ed, Liquid su	ength:500 mm face contacted	19.685 in (allo d: Beam interru	wable cutting) .pted			P.64
SIMPLE	FD-L10 (Note 6)	0 to 3.5 0 to 0.138	0 to 3 0 to 0.118	0.5 to 2.5 0.020 to 0.098	0 to 3 0 to 0.118	1 to 2 0.039 to 0.079		0 to 3 0 to 0.118	1 to 2 0.039 to 0.079		P.65
WIRE-SAVING UNITS	FD-L11 (Note 6)	7 0.276	6.5 0.256	0.5 to 5.5 0.020 to 0.217	6.5 0.256	1 to 4 0.039 to 0.157		6.5 0.256	1 to 4.5 0.039 to 0.177		P.65
WIRE-SAVING SYSTEMS	FD-L12W (Note 6)										P.65
MEASURE-	FD-L20H	4.5 to 10 0.177 to 0.394	5 to 9 0.197 to 0.354	5.5 to 8 0.217 to 0.315	5 to 9 0.197 to 0.354	5.5 to 8 0.217 to 0.315		4.9 to 8.5 0.193 to 0.335			P.65
MENT SENSORS	FD-L21 (Note 6)										P.65
STATIC ELECTRICITY PREVENTION	FD-L21W (Note 6)										P.65
DEVICES	FD-L22A (Note 6)										P.65
LASER MARKERS	FD-L23 (Note 6)										P.65
PLC	FD-L30A (Note 6)										P.65
HUMAN	FD-L31A (Note 6)										P.65
MACHINE	FD-L32H (Note 6)										P.66
ENERGY CONSUMPTION VISUALIZATION	FD-R31G	17 0.669	8 0.315	5 0.197	8 0.315	4 0.157	2 0.079	9 0.354	4 0.157	2 0.079	P.66
COMPONENTS	FD-R32EG	6 0.236	3 0.118	1.5 0.059	2 0.079	1 0.039		8 0.315	4 0.157	2.5 0.098	P.66
COMPONENTS	FD-R33EG	2 0.079	0.8 0.031	0.5 0.020	1 0.039			3 0.118	1.5 0.059		P.66
MACHINE VISION	FD-R34EG	5 0.197	2 0.079	1.5 0.059	2 0.079	1 0.039		6 0.236	3 0.118	2 0.079	P.66
UV	FD-R41	24 0.945	1 to 13 0.039 to 0.512	1 to 9 0.039 to0.354	1 to 15 0.039 to 0.591	1 to 8 0.039 to 0.315	3 to 6 0.118 to 0.236	14 0.551	1 to 6 0.039 to 0.236	1 to 3 0.039 to 0.118	P.66
CURING SYSTEMS	FD-R60	42 1.654	20 0.787	0.5 to 13 0.020 to 0.512	21 0.827	0.5 to 10 0.020 to 0.394	0.5 to 7 0.020 to 0.276	27 1.063	12 0.472	8 0.315	P.66
	FD-R61Y	36 1.417	17 0.669	0.5 to 11 0.020 to 0.433	19 0.748	0.5 to 9 0.020 to 0.354	1 to 6 0.039 to 0.236	19 0.748	0.5 to 10 0.020 to 0.394	0.5 to 6 0.020 to 0.236	P.66
	FD-S21	8 0.315	3.5 0.138	2 0.079	5 0.197	2 0.079	1.3 0.051	9 0.354	4 0.157	3 0.118	P.66
	FD-S30	19 0.749	9 0.354	6 0.236	9 0.354	4.5 0.177	2.5 0.098	8 0.315	4 0.157	2.5 0.098	P.67
Selection	FD-S31	18 0.709	8 0.315	5 0.197	8 0.315	4 0.157	2 0.079	7 0.276	3 0.118	2 0.079	P.67
Fibers	FD-S32	48 1.890	24 0.945	16 0.630	26 1.024	13 0.512	8 0.315	27 1.063	12 0.472	8 0.315	P.67
Fiber	FD-S32W	32 1.260	1 to 15 0.039 to 0.591	1 to 9 0.039 to 0.354	17 0.669	1 to 7.5 0.039 to 0.295	1.5 to 4.5 0.059 to 0.177	18 0.709	1 to 9 0.039 to 0.354	1.5 to 5 0.059 to 0.197	P.67
Ampimers	FD-S33GW	14 0.551	7 0.276	5 0.197	6 0.236	4 0.157	2 0.079	9 0.354	5 0.197	2 0.079	P.67
FX-500	FD-S60Y	50 1.969	20 0.787	3 to 12 0.118 to 0.472	28 1.102	3 to 9 0.118 to 0.354		30 1.181	2 to 13 0.079 to 0.512	5 to 6.5 0.197 to 0.256	P.67
FX-100	FD-V30	9 0.354									P.67
FX-300	FD-V30W										P.67
FX-410	FD-V50	12 0.472			6 0.236			6 0.236			P.68
FX-311	FD-Z20HBW	4 to 10 0.157 to 0.394						3 to 11 0.118 to 0.433	4 to 6 0.157 to 0.236		P.68
FX-301-F7/ FX-301-F	FD-Z20W							5 to 8 0.197 to 0.315			P.68
	FD-Z40HBW	1 to 36 0.039 to 1.417	3 to 17 1.181 to 0.669	3 to 11 1.181 to 0.433	2 to 19 0.079 to 0.748	3 to 8 0.118 to 0.315	4 to 5 0.157 to 0.197	2 to 20 0.0787 to 0.787	3 to 10 0.118 to 0.394	4 to 5.5 0.157 to 0.217	P.68
	FD-Z40W	4 to 20 0.157 to 0.787			4 to 14 0.157 to 0.551			5 to 10 0.197 to 0.394			P.68
	FD-Z50HW										P.68

Notes: 1) The standard sensing objects of the sensing ranges vary depending on the fibers.

2) Note that the sensing range of the free-cut type fiber may be reduced by 20 % max. depending upon how the fiber is cut.

3) The sensing range of reflective type is the value for white non-glossy paper.

4) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8).

5) Liquid inflow prevention joint, protective tube extension joint, fiber mounting joint are available. Please refer to p.38 for details.

6) The sensing range is specified for transparent glass 100 × 100 × t.0.07 mm 3.937 × 3.937 × t0.028 in, (FD-L32H: R-edge, FD-L21 and FD-L21W: t2 mm t0.079 in) [FD-L10: silicon wafers 100 × 100 mm 3.937 × 3.937 in]

COMPO MACI VIS SYST

LASER SENSORS



Sensing range for red LED type (mm) [Lens on both sides] (Note 2)

STD

2,900

3,600 (Note 3)

,600 (Note 3)

3,400

2,000

1,300

1,600 (Note 3)

STD

3,600 (Note 3)

3,600 (Note 3)

1,600 (Note 3)

1,600 (Note 3)

1,600 (Note 3)

3,500 (Note 3) 3,500 (Note 3) 3,500 (Note 3) 3,500 (Note 3) 3,500 (Note 3) 3,500 (Note 3) 3,500 (Note 3)

STD

580

640

650

280

140

280

STD

450

STD

450

STDF

3,600 (Note 3)

3,600 (Note 3)

1,600 (Note 3)

3,500

2,500

1,600 (Note 3)

1,600 (Note 3)

Sensing range for red LED type (mm) [Lens on both sides] (Note 2)

STDF

3,600 (Note 3)

3,600 (Note 3)

1,600 (Note 3)

1,600 (Note 3)

1.600 (Note 3)

Sensing range for red LED type (mm) [Lens on both sides] (Note 2)

STDF

840

870

840

370

180

370

STDF

650

Sensing range for red LED type (mm) [Lens on both sides] (Note 2, 4)

STDF

650

3,600 (Note 3) 3,600 (Note 3)

3,500 (Note 3) 3,500 (Note 3)

Description

U-LG

3,600 (Note 3) 3,600 (Note 3)

3,600 (Note 3) 3,600 (Note 3)

1,600 (Note 3) 1,600 (Note 3)

3,600 (Note 3) 3,600 (Note 3)

3,500 (Note 3) 3,500 (Note 3)

1,600 (Note 3) 1,600 (Note 3)

1,600 (Note 3) 1,600 (Note 3)

3,600 (Note 3) 3,600 (Note 3)

3,600 (Note 3) 3,600 (Note 3)

1,600 (Note 3) 1,600 (Note 3)

3,600 (Note 3) 3,600 (Note 3)

3,500 (Note 3) 3,500 (Note 3)

1,600 (Note 3) 1,600 (Note 3)

1,600 (Note 3) 1,600 (Note 3)

LONG

U-LG

LONG

Mode

Fiber

FT-43

FT-42

FT-45X

FT-R40

FT-H35-M2

FT-H20W-M1

FT-H20-M1

Mode

Fiber

FT-43

FT-42

FT-45X

FT-R40

FT-H35-M2

FT-H20W-M1

FT-H20-M1

FT-H13-FM2

Mod

Fiber

FT-43

FT-42

FT-45X

FT-H35-M2

FT-H20W-M1

FT-H20-M1

Mode

Mode

FT-H30-M1V-S

Fibe

Fiber

FT-H30-M1V-S

U-LG

1 900

2 100

1,600 (Note 3)

840

400

840

U-LG

1,600

U-LG

1,600

LONG

1 200

1 4 0 0

.600 (Note 3)

550

310

550

Sensing range increases Sensing range for red LED type (mm) [Lens on both sides] (Note 2, 4)

LONG

1,200

LONG

1,200

Increases the sensing

range by 5 times or

more

Ambient

'6 to

(Note 5)

Beam dia:

ø3.6 mm

ø0.142 in

Tremendously

range with large

diameter lenses

temperature:

–60 to +350 °C

Beam axis is bent by

Ambient

(Note 5)

Beam dia:

ø9.8 mm Ø0 386 in

90°

Ambient

temperature:

′6 to +

(Note 5) Beam dia:

ø2.8 mm

ø0.110 in

by 4 times or more

-60 to +350 °C

76 to +662

Beam dia:

ø3.6 mm ø0.142 ir Beam axis is bent by

90°

Ambient temperature:

Ambient temperature:

-76 to +572 °F (Note 5)

-60 to +300 °C

Beam dia:

ø3.7 mm

ø0.146 in

F (Note 5)

-60 to +300 °C

6)

increases the sensing

temperature:

-60 to +350 °C

## FIBER OPTIONS

Designation

Expansion

(Note 1)

Super-

lens

For thru-beam type fiber

expansion

(Note 1)

Side-view

Expansion

lens for

vacuum

(Note 1)

Vacuum

resistant

side-view

(Note 1)

lens

fiber

lens

Lens (for thru-beam type fiber)

Model No.

FX-LE1

FX-LE2

FX-SV1

FV-LE1

FV-SV2

Refer to p. 69~ for details of lens dimensions.

FAST

2.100

2,800

,600 (Note 3)

2,700

1,500

1,100

FAST

3,600 (Note 3)

3,600 (Note 3)

1,600 (Note 3)

3,600 (Note 3)

3.500 (Note 3)

1.600 (Note 3)

1.600 (Note 3)

FAST

420

440

450

200

100

200

FAST

300

FAST

300

900

# LASER SENSORS

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ELECTRIC SENSORS	
MICRO PHOTO- ELECTRIC	

AREA SENSORS LIGHT CURTAINS / SAFETY COMPONENTS

H-SP

1.200

1,600

1,500

1,500

700

400

600

H-SP

3,600 (Note 3

3,600 (Note 3

1,600 (Note 3

3,600 (Note 3)

3,500 (Note 3)

1,600 (Note 3)

1,600 (Note 3)

H-SP

240

210

220

90

50

90

H-SP

200

H-SP

200

S-D

1,300

1,600

1,600 (Note 3)

1,500

750

500

900

S-D

3,600 (Note 3)

3,600 (Note 3)

1,600 (Note 3)

3.600 (Note 3)

3.500 (Note 3)

1.500

1.600 (Note 3)

S-D

250

210

220

90

50

90

S-D

150

S-D

150

PRESSURE / SENSORS INDUCTIVE

PROXIMITY	
PARTICULAR	

USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE

MENT SENSORS STATIO ELECTRICITY

DEVICES	
LASER	
MARKERS	

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS



Notes	: 1) Be careful	sure to use it only	after you have adjuste	ed it sufficiently when installing the thru-beam type fiber equipped with the expansion lens, as the
	beam enve	elope becomes na	rrow and alignment is	difficult.

2) The sensing ranges are the values for red LED type amplifier. Please contact our office for details on sensing ranges for other types of amplifiers.

3) The fiber cable length practically limits the sensing range.

4) The fiber cable length for the FT-H30-M1V-S is 1 m 3.281 ft. The sensing ranges in U-LG and LONG modes take into account the length of the FT-J8 atmospheric side fiber.

5) Refer to p.15, p18, p.33 and p.35 for the ambient temperatures of fibers to be used in combination.

Selection Guide	Selection Guide	

# FX-500

## FX-100 FX-300 FX-410 FX-311

FX-301-F7/ FX-301-F

#### FIBER OPTIONS

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Refer to p. 69~ for details of lens dimensions.

## LASER SENSORS Lens (for reflective type fiber)

PHOTO- ELECTRIC SENSORS	D	esignation	Model No.		Description			
PHOTO- ELECTRIC SENSORS AREA SENSORS		Pinpoint spot lens	FX-MR1		Pinpoint spot of Ø0.5 mm Ø0.020 in. Enables dete • Distance to focal point: 6 ± 1 mm 0.236 ± 0.039 in • Ambient temperature: -40 to +70 °C -40 to +158	ection of minute o • Applicable fibers • F (Note)	bjects or small s: FD-42G, FD	l marks. -42GW
LIGHT				1	The spot diameter is adjustable from ø0.7 to ø2	Sensing range f	for red LED ty	pe (Note 1)
COMPONENTS				Screw-in depth Distance to focal point -+I+- Spot diameter	mm ¢0.028 to ¢0.079 in according to how much the fiber is screwed in. • Applicable fibers: FD-42G, FD-42GW • Ambient temperature:-40 to +70 °C -40 to +158 °F (Note 2) • Accessory: MS-EX3 (mounting bracket)	Screw-in depth	Distance to focal point	Spot diameter
PRESSURE / FLOW		Zoom lens	FX-MR2			7 mm	18.5 mm approx.	ø0.7 mm
SENSORS						12 mm	27 mm approx.	ø1.2 mm
PROXIMITY SENSORS						14 mm	43 mm approx.	ø2.0 mm
PARTICULAR					Extremely fine spot of Ø0.15 mm Ø0.006 in	Sensing range f	or red LED ty	pe (Note 1)
SENSORS				Distance to focal point t Spot diameter	approx. achieved.	Fiber model No.	Distance to focal point	Spot diameter
SENSOR	iber	Finest spot			FD-EG31, FD-EG30, FD-42G, FD-42GW,	FD-EG31	7.5 ±0.5 mm	ø0.15 mm approx.
SIMPLE	/pe f	lens	FX-MR3		<ul> <li>FD-32G, FD-32GX</li> <li>Ambient temperature: -40 to +70 °C</li> </ul>	FD-EG30	7.5 ±0.5 mm	ø0.3 mm approx.
WIRE-SAVING UNITS	ective ty				-40 to +158 °F (Note 2)	FD-42G/42GW FD-32G/32GX	7.5 ±0.5 mm	ø0.5 mm approx.
SYSTEMS	refle				Extremely fine spot of Ø0.1 mm Ø0.004 in approx. achieved. • Applicable fibers: FD-EG31, FD-EG30, FD-42G, FD-42GW, FD-32G, FD-32GX • Ambient temperature: -20 to +60 °C -4 to +140 °F (Note 2)	Sensing range f	or red LED ty	pe (Note 1)
MEASURE- MENT SENSORS	Foi					Fiber model No.	Distance to focal point	Spot diameter
STATIC		Finest spot				FD-EG31	7 ±0.5 mm	ø0.1 mm approx.
PREVENTION		lens	FX-WIK6			FD-EG30	7 ±0.5 mm	ø0.2 mm approx.
LASER MARKERS						FD-42G/42GW FD-32G/32GX	7 ±0.5 mm	ø0.4 mm approx.
PLC				Screw-in	EX MP2 is converted into a side view type and	Sensing range f	or red LED ty	pe (Note 1)
HIMAN		Zoom long		- depth	can be mounted in a very small space.	Screw-in depth	Distance to focal point	Spot diameter
MACHINE		/side-view∖	FX-MR5		<ul> <li>Applicable fibers: FD-42G, FD-42GW</li> <li>Ambient temperature: -40 to +70 °C</li> </ul>	8 mm	13 mm approx.	ø0.5 mm
ENERGY CONSUMPTION		(type		Distance to focal point	-40 to +158 °F (Note 2)	10 mm	15 mm approx.	ø0.8 mm
VISUALIZATION				Spot diameter		14 mm	30 mm approx.	ø3.0 mm
FA COMPONENTS	Notes	: 1) The sensing	ranges are the value	es when used in combination w	ith a red LED type amplifier. Please contact our office for	details on sensing r	anges for other t	ypes of amplifier.

Notes: 1) The sensing ranges are the values when used in combination with a red LED type amplifier. Please contact our office for details on sensing ranges for other types of amplifier. 2) Refer to p.16 or p.26 for the ambient temperatures of fibers to be used in combination.

#### Lens (For square head M3 reflective fiber)

CURING			Cratdiamatar	Distance to	Lens		Fiber			
STOTEMO		Туре	(mm in) (Note)	focal point (mm in) (Note)	) Shape (mm in) Model		Shape	Emitting fiber core (mm in)	Model No.	
			ø0.1 ø0.004					ø0.125 ø0.005	FD-R33EG	
	Der		approx.					ø0.125 ø0.005	FD-EG31	
Selection	ive fit		ø0.15 ø0.006 approx.					ø0.175 ø0.007	FD-R34EG	
Fibers	eflect	Finest spot lens	ø0.2 ø0.008					ø0.25 ø0.010	FD-R32EG	
Fiber Amplifiers	M3 re		approx.	7 ± 0.5	↓ + 0.602 +	EX-MD7		ø0.25 ø0.010	FD-EG30	
	lead		lens		0.276 ± 0.020	ø5 ø0. <u>197</u>			ø0.5 ø0.020	FD-R31G
FX-500	are h							ø0.5 ø0.020	FD-32G	
FX-100	Squa		ø0.4 ø0.016					ø0.5 ø0.020	FD-32GX	
-X-300	For		approx.					a0 5 a0 020	ED 42G	
FX-410								0.000020	FD-426	
X-311								Ø0.5 Ø0.020	FD-42GW	
X-301-F7/ FX-301-F			S	ensina	Lens		Applicable fibers			

F	È.		Spot diamotor	Sensing	Lens		Applicable fibers		
	Ту	ре	(mm in) (Note)	range (mm in) (Note)	Shape (mm in)	Model No.	Emitting fiber core (mm in)	Model No.	
		sı	Ø0.4 to Ø2.0 Ø0.016 to Ø0.079 approx.		15		ø0.125 ø0.005	FD-R33EG, FD-EG31	
	M3	ler	Ø0.4 to Ø2.2 Ø0.016 to Ø0.087 approx.	10 to 30 0.394 to1.181	<u>↓</u>   ← 0.591 →	FX-MR8	ø0.175 ø0.007	FD-R34EG	
	ber	DOUT	Ø0.5 to Ø2.5 Ø0.020 to Ø0.098 approx.		Ø5 ØU. <u>197</u>		ø0.25 ø0.010	FD-R32EG, FD-EG30	
For Square he reflective fi	e he /e fi	Ň	Ø0.8 to Ø3.5 Ø0.031 to Ø0.138 approx.		T		ø0.5 ø0.020	FD-R31G, FD-32G, FD-32GX, FD-42G, FD-42GW	
	ectiv	s		0 to 30 0 to 1.181	10 ≠   →0.394 →   ø5 ø0.197	FX-MR9	ø0.125 ø0.005	FD-R33EG, FD-EG31	
	refi	len	ad 0 a0 157 approx				ø0.175 ø0.007	FD-R34EG	
	For	ght	ø4.0 ø0.157 approx.				ø0.25 ø0.010	FD-R32EG, FD-EG30	
		=			Ť		ø0.5 ø0.020	FD-R31G, FD-32G, FD-32GX, FD-42G, FD-42GW	
	Note: S	pot dia	meter, distance to focal point	t and sensing r	ange are specified fo	r a red LED ty	pe amplifier.		

Ramco National

MACHINE VISION SYSTEMS

**Protective tube** 

• FTP-□ • FDP-□

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LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS AREA SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

### FIBER OPTIONS

#### Others

Designation	Model No.		Description						
	FTP-500 (0.5 m 1.640 ft)				FT-42		FT-43		
	FTP-1000 (1 m 3.281 ft)	For thre	r M4 ead		FT-42		FT-H13-FM2		
Protective tube	FTP-1500 (1.5 m 4.921 ft)				F1-42	vv			
type fiber	FTP-N500 (0.5 m 1.640 ft)				FT-31		FD-31		
	FTP-N1000 (1 m 3.281 ft)	For M3 thread		pers	FT-31	S	FD-31W	The protective	
	FTP-N1500 (1.5 m 4.921 ft)			ole fit	F1-31	vv		tube, made of non- corrosive stainless	
	FDP-500 (0.5 m 1.640 ft)			licat	FD-61		FD-62	steel, protects the inner fiber cable from	
	FDP-1000 (1 m 3.281 ft)	For thre	r M6 ead	App	G   FD-61		FD-H13-FM2	any external forces.	
Protective tube	FDP-1500 (1.5 m 4.921 ft)				FD-61	W			
type fiber	FDP-N500 (0.5 m 1.640 ft)								
	FDP-N1000 (1 m 3.281 ft)	For thre	r M4 ead		FD-41 FD-41	w	FD-41S FD-41SW		
	FDP-N1500 (1.5 m 4.921 ft)								
Fiber bender	FB-1	The fiber bender bends the sleeve part of the fiber head at the proper radius. (Note 1)						ber head at the proper	
Universal sensor	MS-AJ1-F	Horiz	ontal n	nountir	ng type	Мош	nting stand ass	embly for fiber (For M3	
mounting stand (Note 2)	MS-AJ2-F	Vertic	cal mor	unting	type	M4 or M6 threaded head fiber)			
Liquid inflow prevention joint (Note 2)	mflow tion MS-FX-01Y			This joint suppresses false operations due to liquid slip-in from the top of the protective tube.					
Protective tube extension joint (Note 2)	MS-FX-02Y	plicable fib	FD-HF4 FD-F41		40Y Y	Y The protective tube		can be extended.	
Fiber mounting joint (Note 2)	MS-FX-03Y	Арр			The joint is used for tank.		mounting fibers on a		
Single core holder	FX-AT15A	The in thin ty the in	nciden /pe sh icident	t light i arp be light ir	ntensity nding fib ntensity.	may v er. Th (Brow	vary when using his holder suppr n)	g a multi-core fiber or a esses the variation in	
	RF-210								
Reflector	RF-220	Used Refer	with F to p.3	<b>K-Z50</b> 0 or p.	HW. 41 for th	e sen	sing range of F	R-Z50HW to be used	
	RF-230	in cor	nbinat	ion.					

Notes: 1) Do not bend the sleeve part of any side-view type fiber or ultra-small diameter head type fiber. 2) The joint internal ferrule (**MS-FX-YF**) is available as a spare part. A distorted ferrule may result in leakage.

Protective tube extension joint

Union nut

Body

Ferrule (MS-FX-YF)

D

#### Liquid inflow prevention joint

Union nut

Body

Ferrule (MS-FX-YF)

• MS-FX-01Y

#### • MS-FX-02Y

Ferrule (MS-FX-YF

9

Fiber mounting joint







Refer to p. 69~ for details of lens dimensions.



#### • MS-AJ2-F



#### Single core holder

• FX-AT15A



FX-500
FX-100
FX-300
FX-410
FX-311
FX-301-F7/ FX-301-F



Ramco National

Туре

Red LED

## SPECIFICATIONS

SENSORS	
PHOTO- ELECTRIC SENSORS	
MICRO PHOTO- ELECTRIC SENSORS	
AREA SENSORS	
LIGHT CURTAINS/ SAFETY COMPONENTS	_
PRESSURE / FLOW SENSORS	
INDUCTIVE PROXIMITY SENSORS	
PARTICULAR USE SENSORS	
SENSOR OPTIONS	
SIMPLE WIRE-SAVING UNITS	
WIRE-SAVING SYSTEMS	
MEASURE- MENT SENSORS	
STATIC ELECTRICITY PREVENTION DEVICES	-
LASER MARKERS	
PLC	
HUMAN MACHINE INTERFACES	-
ENERGY CONSUMPTION VISUALIZATION COMPONENTS	
FA	
MACHINE VISION SYSTEMS	
UV CURING SYSTEMS	

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	2 Ž	NPN output	FX-301	FX-301B	FX-301G	FX-301H	FX-301-HS	FX-305		
Item	Node	PNP output	FX-301P	FX-301BP	FX-301GP	FX-301HP	FX-301P-HS	FX-305P		
Supply voltage		12 to 24 V DC ±10 % Ripple P-P 10 % or less								
Power consumption		Comparison (Comparison) (Com								
Output			NPN output ty NPN open-co • Maximum sinl • Applied vol • Residual voltage:	vpe> Illector transistor k current:100 mA (50 tage: 30 V DC o 1.5 V or less [at 100 mA (	<npn output="" type=""> NPN open-collector transistor 2 outputs <ul> <li>Maximum sink current: 50 mA each (Note 2)</li> <li>Applied voltage: 30 V DC or less (between output and 0 V)</li> <li>Residual voltage: 1.5 V or less [at 50 mA (Note 2)]</li> </ul></npn>					
			PNP output ty PNP open-co • Maximum sou • Applied vol • Residual voltage:	vpe> Ilector transistor rce current: 100 mA ( tage: 30 V DC o 1.5 V or less [at 100 mA (a	50 mA, if five, or moi r less (between it 50 mA, if five, or more, a	<pnp output="" type=""> PNP open-collector transistor 2 outputs • Maximum source current: 50 mA each (Note 2) • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 1.5 V or less [at 50 mA (Note 2)]</pnp>				
	Output op	eration	Selectable either Light-ON or Dark-ON, with jog switch							
	Short-circ	uit protection				Incorp	porated			
Response time			65 μs or less [H-SP (Red LED type only)], 150 μs or less (FAST),       35 μs or less (H-SP),         250 μs or less [STD / S-D (Red LED type only)],       150 μs or less (FAST),         250 μs or less (LONG), selectable with jog switch       2 ms or less (LONG),					65 $\mu s$ or less (H-SP), 150 $\mu s$ or less (FAST), 250 $\mu s$ or less (STD), 700 $\mu s$ or less (STDF), 2.5 ms or less (LONG), 4.5 ms or less (U-LG), selectable with jog switch		
Sen	sitivity settir	ng	2-point teaching / Limit teaching / Manual adjustment / Full-auto teaching / Max. sensitivity teaching					Normal mode: 2-point teaching / Limit teaching / Full-auto teaching / Max. sensitivity teaching / Manual adjustment Window comparator mode: Teaching (1-point / 2-point / 3-point) / Manual adjustment		
Ope	ration indic	ator	Orange LED (lights up when the output is ON)							
Stab	oility indicate	or	Green LED (lights up under stable light received condition or stable dark condition)							
MO	DE indicato	r	RUN: Green LED, TEACH • ADJ • L/D ON • TIMER • PRO: Yellow LED							
Digit	tal display		4 digit red LED display							
Fine	sensitivity ac	djustment function	Incorporated							
Timer function			Incorporated with variable ON-delay / OFF-delay / ONE SHOT timer, switchable either effective or ineffective. Timer period: Red LED type; 0.5 ms approx., 1 to 9,999 ms (Blue LED, Green LED, Infrared LED type; approx. 0.5 to 500 ms)					Incorporated with variable ON-delay / OFF-delay / ONE SHOT / ON-delay • OFF-delay / ON-delay • ONE SHOT timer, switchable either effective or ineffective. (Timer period: Output 1; 0.5 ms, 1 to 9,999 ms, Output 2; 0.5 ms, 1 to 500 ms)		
Light emitting amount selection function		Incorporated (Red LED type only) (Note 3) FAST, STD, LONG: 4 level, H-SP: 3 level, S-D: 2 level H-SP, S-D: 2 level					Incorporated (Note 3) FAST, STD, STDF, LONG, U-LG: 4 level H-SP: 3 level			
Automatic interference prevention function		Incorporated (Up to four sets of fiber heads can be mounted close together. However, 2 fiber heads in H-SP mode.) (Note 4)					Incorporated [Up to four sets of fiber heads can be mounted close together. (However, 8 fiber heads in U-LG mode, 2 fiber heads in H-SP mode.)] (Note 5)			
8 Ambient temperate		emperature	-10 to +55 °C +14 to +131 °F (If 4 to 7 units are connected in cascade: -10 to +50 °C +14 to +122 °F, if 8 to 16 units are connected in cascade: -10 to +45 °C +14 to +113 °F) (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F							
esist	Ambient h	umidity			35	6 RH				
alre	Ambient il	luminance	Incandescent light: 3,000 {x at the light-receiving face							
nent	Voltage w	ithstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure (Note 6)							
ronn	Insulation	resistance	20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure (Note 6)							
Envir	Vibration I	resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each							
	Shock res	istance	98 m/s <sup>2</sup> acceleration (10 G approx.) in X, Y and Z directions for five times each							
Emit	tting elemer	nt (modulated)	Red LED	Blue LED	Green LED	Infrared LED	Red LED	Red LED		
Peak emission wavelength		650 nm 0.026 mil         470 nm 0.019 mil         525 nm 0.021 mil         940 nm 0.037 mil         650 nm 0.026 mil         650 nm 0.026 mil								
Material		Enclosure: Heat-resistant ABS, Case cover: Polycarbonate, MODE key: Acrylic, Jog switch: Heat-resistant ABS (FX-301B/G/H: Acrylic)								
Connecting method		Connector (Note 7)								
Cable length		I total length up to 100 m 328.084 ft (50 m 164.042 ft for 5 to 8 units, 20 m 65.617 ft for 9 to 16 units) is possible with 0.3 mm <sup>2</sup> , or more, cable.								
Weig	Weight		FX-MB1 (amplifier		Net weigh	it: 20 g approx.,	Gross weight: 2	5 g approx.		
Acce	essory	mooursest	protection seal): 1 set	at been energie		anditions	woro or embi-	<b>FA-MB1</b> (amplifier protection seal): 1 set		
notes	<ul> <li>2) The light amilting amount any hor zero (ministing hold) in all modes.</li> </ul>									

Standard type

Green LED Infrared LED

Blue LED

High-speed

type

High-function type

3) The light emitting amount can be zero (emission halt) in all modes.
4) When the power supply is switched on, the light emission timing is automatically set for interference prevention.
5) When the interference prevention function "(P-?" is set, the number of mountable fiber heads becomes double. Furthermore, take care that the response time also becomes double.
6) The voltage withstandability and the insulation resistance values given in the above table are for the amplifier only.
7) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cables given below. Main cable (3-core) for FX-301(P)(-HS): CN-73-C1 (Cable length 1 m 3.281 ft), CN-73-C2 (Cable length 2 m 6.562 ft), CN-73-C5 (Cable length 5 m 16.404 ft) Sub cable (1-core) for FX-301(P)(-HS): CN-71-C1 (Cable length 1 m 3.281 ft), CN-74-C2 (Cable length 2 m 6.562 ft), CN-74-C5 (Cable length 5 m 16.404 ft) Main cable (4-core) for FX-305(P): CN-72-C1 (Cable length 1 m 3.281 ft), CN-74-C2 (Cable length 2 m 6.562 ft), CN-74-C5 (Cable length 5 m 16.404 ft) Main cable (2-core) for FX-305(P): CN-72-C1 (Cable length 1 m 3.281 ft), CN-72-C2 (Cable length 2 m 6.562 ft), CN-74-C5 (Cable length 5 m 16.404 ft) Sub cable (2-core) for FX-305(P): CN-72-C1 (Cable length 1 m 3.281 ft), CN-72-C2 (Cable length 2 m 6.562 ft), CN-74-C5 (Cable length 5 m 16.404 ft) Sub cable (2-core) for FX-305(P): CN-72-C1 (Cable length 1 m 3.281 ft), CN-72-C2 (Cable length 2 m 6.562 ft), CN-72-C5 (Cable length 5 m 16.404 ft)

Selection Guide Fibers Fiber Amplifiers

FX-500 FX-100

FX-410 FX-311 FX-301-F7/ FX-301-F





## **PRECAUTIONS FOR PROPER USE**

 Never use this product as a sensing device for personnel protection.



In case of using sensing devices for

personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

 The digital fiber sensor FX-301(P) has been modified since its production in June 2004. The explanations below are about the modified product.

### Mounting

#### How to mount the amplifier

① Fit the rear part of the mounting section of the amplifier on a 35 mm 1.378 in width DIN rail.



 $\overline{\mathcal{A}}$ 

DIN rail

2 Press down the rear part of the mounting section of the unit on the 35 mm 1.378 in width DIN rail and fit the front part of the mounting section to the 35 mm 1.378 in width DIN rail.

#### How to remove the amplifier



- ② Lift up the front part of the amplifier
  - to remove it.
- Note: Take care that if the front part is lifted without pushing the amplifier forward, the hook on the rear portion of the mounting section is likely to break.

#### Fiber installation

· Insert the fiber into the amplifier after attaching the attachment. Refer to the "Instruction Manual" included with the fiber for details.

- (1) Push the fiber lock lever down.
- ② Slowly insert the fiber into the insertion slot until it stops. (Note 1)



- ③ Push the fiber lock lever back up until it stops.
- Notes: 1) Note that if the fiber is not fully inserted, the sensing distance will decrease. Also note that the flexible fiber may bend during insertion.
  - 2) In case of coaxial reflective type fibers (FD-G4, FD-FM2, etc.), mount the central fiber (single-core) to the emitter part and the peripheral fiber (multi-core) to the receiver. Note that sensing precision will deteriorate when done in reverse.

#### Connection

Selection Guide

Fibers

FX-500

FX-100

FX-410

FX-311

FX-301-F7/ FX-301-F

· Make sure that the power supply is off while connecting or disconnecting the quick-connection cable.

#### **Connection method**

 Holding the connector of the guick-connection cable, align its projection with the groove at the top portion of the amplifier connector.



② Insert the connector till a click is felt.

Refer to p.1458~ for general precautions and to the "PRO mode operation guide" on our website for details pertaining to operating instructions for the amplifier.

#### **Disconnection method**

- ① Pressing the projection at the top of the quick-connection cable, pull out the connector.
- Note: Take care that if the connector is pulled out without pressing the projection, the projection may break. Do not use a guick-connection cable whose projection has broken. Further, do not pull by holding the cable, as this can cause a cable-break.



### Cascading

- Make sure that the power supply is off while adding or removing the amplifiers.
- Make sure to check the allowable ambient temperature, as it depends on the number of amplifiers connected in cascade.
- · In case two, or more, amplifiers are connected in cascade, make sure to mount them on a DIN rail.
- · When the amplifiers move on the DIN rail depending on the attaching condition or the amplifiers are mounted close to each other in cascade, fit them between the optional end plates (MS-DIN-E) mounted at the two ends.
- Up to maximum 15 amplifiers can be added (total 16 amplifiers connected in cascade.)
- When connecting more than two amplifiers in cascade, use the sub cable (CN-71-C / CN-72-C) as the guick-connection cable for the second amplifier onwards.
- · When connecting amplifiers not close to each other in parallel, be sure to mount the optional end plate (MS-DIN-E) at both sides of each amplifier or affix the communication window seal of the accessory amplifier protection seal (FX-MB1) to the communication windows.
- The settings other than the interference prevention function cannot be transmitted between FX-301(P) FX-301B/G/H(P), FX-305(P). Therefore, in case both models of amplifiers are mounted in cascade, be sure to mount identical models together. However, the interference prevention function is not incorporated in the FX-301(P)-HS. Take care when the sensors are mounted in cascade.
- If the FX-301(P) updated version unit or the FX-305(P) is mounted with the FX-301(P) previous version unit or the FX-301B/G/H(P) in cascade, place the FX-301(P) updated version units and the FX-305(P) units to the right side (seen from the connector side) of the previous version units. For details, refer to "Cautions on sensor connection in cascade"

For a difference between the updated version unit and the previous version unit, refer to "A difference between the updated version unit and the previous version unit".

The communication function of this product and that of the FX-301(P)-F / F7 is different. If these models are mounted in cascade, affix the accessory fiber amplifier protection seal (FX-MB1) included in the FX-301(P) and FX-305(P) to the communication windows of the amplifiers.



BER ENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN

ENERGY

MACHINE INTERFACES

VISUALIZATION

Selection Guide

Fibers

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FX-500

FX-100

## PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions and to the "PRO mode operation guide" on our website for details pertaining to operating instructions for the amplifier.

Change the communication specification of Group B
 according to the following procedures. Make sure to set the

How to change the communication specification of Group B



- ① Mount the amplifiers, one by one, on the 35 mm 1.378 in width DIN rail.
- ② Slide the amplifiers next to each other, and connect the quickconnection cables.
- ③ Mount the optional end plates (MS-DIN-E) at both the ends to hold the amplifiers between their flat sides.
- ④ Tighten the screws to fix the end plates.

#### Dismantling

- ① Loosen the screws of the end plates.
- Remove the end plates.
- ③ Slide the amplifiers and remove them one by one.







#### Cautions on sensor connection in cascade

• When the units in the group A and the group B shown in the table below are connected in cascade, connect them in cascade as **<Figure A>** shown below.



- When the units of the group A and the group B are connected in cascade as <Figure B> shown above, optical communications cannot be done. When the optical communications function is used, connect them as <Figure A> shown above. If the units cannot be placed as <Figure A>, the following measure ① or ② should be taken.
- ① Affix the communication window seal of the accessory fiber amplifier protection seal (FX-MB1) to the communication window of the FX-301(P) updated version unit or FX-305(P).
- ② If the measure ① described above cannot be taken, change the optical communications spec. of the group B units.



Notes: 4) When the communication specification is set to "] (Group A communication specification)", make sure to tightly attach the products. Also make sure to take note of the following:

- There are instances when the optical communication function
- cannot be used due to the usage environment, etc.
- Do not perform batch channel loading or saving.





Notes: 1) FX-305(P); Output 1 operation indicator (Orange) 2) FX-305(P); Output 2 operation indicator (Orange)

#### **Operation procedure**

- When the power supply is switched on, communication self-check is carried out and normal condition is displayed [MODE indicator / RUN (green)] lights up and the digital display shows the incident light intensity.
- When the MODE key is pressed, the mode will change as shown in the following diagram.



When Jog switch is pressed, the setting is confirmed.

When MODE key is pressed for 2 sec., or more, the sensor returns to the 'RUN' mode. Cancellation is possible by pressing MODE key during setting.

## PRECAUTIONS FOR PROPER USE

#### For FX-305(P)

The **FX-305(P)** is equipped with two independent outputs, but the items that can be set in output 1 and output 2 respectively are only the following.

- The items other than those are common.
- ① Threshold value ② Output operation
- ③ Timer operation and Timer period ④ Sensing mode

#### Teaching

 The threshold values can be set by 2-point teaching, limit teaching, full-auto teaching or window comparator mode (1-point, 2-point, 3-point teaching) [only for FX-305(P)], when the MODE indicator / TEACH (yellow) lights up.

#### In case of 2-point teaching

 This is the method of setting the threshold value by teaching two levels, corresponding to the object present and object absent conditions. Normally, setting is done by this method.



Notes: 1) Do not move or bend the fiber cable after the sensitivity setting. Detection may become unstable.

 In case a reflective-type fiber is used, maximum sensitivity will be set if the jog switch is pushed while in no work status in procedure 2 and 3.

Refer to p.1458~ for general precautions and to the "PRO mode operation guide" on our website for details pertaining to operating instructions for the amplifier.

#### In case of full auto-teaching

• Full auto-teaching is used when it is desired to set the threshold value without stopping the assembly line, with the object in the moving condition.

Step	Description	Display
1	Set the fiber within the sensing range. Press MODE key to light up MODE indicator / TEACH (yellow).	[ <u>;</u> 234
2	For FX-305(P), select either Output 1 "Gut 1" or Output 2 "Gut 2" beforehand, press the jog switch continuously for 0.5 sec. or more with the object moving on the assembly line. (The incident light intensity is displayed during sampling.)	1234
3	" ${}^{0}_{\rm lot}{}_{\rm o}$ " is displayed on the digital display. Release the jog switch when the object has passed.	Ruto
	If the teaching is accepted, the read incident light intensity blinks in the digital display and the threshold value is set at the mid- value between the incident light intensities in the object present and the object absent	Sood
4	<ul> <li>conditions. After this, the judgment on the stability of sensing is displayed.</li> <li>In case stable sensing is possible: "good" is displayed.</li> <li>In case stable sensing is not possible: "Hgrd" blinks.</li> </ul>	XRr d
5	The threshold value is displayed.	<u> 900</u>
6	"·····" blinks in the digital display. (only <b>FX-301B/G/H</b> )	•••
7	The incident light intensity appears in the digital display and the setting is complete.	123Y

Notes: 1) The threshold value's shift amount can be selected in PRO mode. Refer to the "PRO Mode Operation Guide" for more details pertaining to setting instructions. (Increments of 5 % between -45 and 45 % for setting possible. 0 % default.)

 Do not move or bend the fiber cable after the sensitivity setting. Detection may become unstable.

BER ENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO

ELECTRIC

AREA SENSORS

LIGHT CURTAINS /

SAFETY COMPONENTS

PRESSURE

FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

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MENT SENSORS

ELECTRICITY PREVENTION DEVICES

LASER MARKERS

HUMAN MACHINE INTERFACES

ENERGY

VISUALIZATI

FA COMPONENTS

MACHINE

VISION SYSTEMS

UV CURING SYSTEMS

PLC

Display

100

present setting

Light state

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0°00

Displays selected setting

Displays

STATIC

Display

## PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions and to the "PRO mode operation guide" on our website for details pertaining to operating instructions for the amplifier.

Description

For FX-305(P), select either Output 1 "But !"

or Output 2 " () Port 2" beforehand, in case the threshold value is to be increased (sensitivity

jog switch is turned continuously to the "+"

side, the threshold value increases rapidly.

(sensitivity to be increased), turn the jog switch to the "-" side to decrease the

threshold value slowly. If the jog

switch is turned continuously to

the "-" side, the threshold value

When jog switch is pressed, the threshold value is

decreases rapidly.

Output operation setting

Press MODE key to light

up MODE indicator / L/D

or Output 2 " $\frac{\partial}{\partial t} \xi$ " beforehand, if the jog switch is turn to the "+" or "-" direction, the output operation setting

When jog switch is pressed,

the threshold value is

confirmed.

ON (vellow).

will change

confirmed.

In case the threshold value is to be decreased

Description

For FX-305(P), select either Output 1 " for the select either Output 1 = select either Outpu

to be reduced), turn the jog switch

to the "+" side to increase the

threshold value slowly. If the

Threshold value fine adjustment

Press MODE key to light

up MODE indicator / ADJ

Step

1

(2)

3

Step

(1)

(2)

3

(yellow).

#### In case of limit teaching

• This is the method of setting the threshold value by teaching only the object absent condition (stable incident light condition). This is used for detection in the presence of a background body or for detection of small objects.



Notes: 1) Scrolling display is not available in FX-301B/G/H.

- 2) The approx. 15 % amount of shift is the initial value. The amount of shift can be changed in the PRO mode from approx. 5 to 80 % (5 % step). Refer to the "PRO Mode Operation Guide" for more details pertaining to setting instructions.
- 3) Do not move or bend the fiber cable after the sensitivity setting. Detection may become unstable.

Please download the instruction manual from our website for setting of threshold value when used in combination with liquid level sensing fiber FD-F8Y and with pipe-mountable liquid level sensing fiber FD-F4 ...

For the wind comparator mode teaching in FX-305(P), refer to the separately prepared "PRO Mode Operation Guide".



FX-500

FX-100

FX-300

FX-410

FX-311

FX-301-F7 FX-301-F

## **Timer operation setting**

- . The setting for whether the timer is used or not can be done when MODE indicator / TIMER (yellow) lights up. For FX-301B/G/H, the timer type can be set in PRO mode.
- Further, an OFF-delay (initial value) which is useful when the response of the connected device is slow, etc., an ON-delay which is useful to detect only objects taking a long time to travel, and ONE SHOT, which is useful when the input specifications of the connected device require a signal of a fixed width, are possible with the FX-301 (-HS). FX-305(P) is also equipped with ON-delay • OFF-delay and ON-delay • ONE SHOT timers. Refer to the "PRO Mode Operation Guide" for the setting method of the OFF-delay, ON-delay and ONE SHOT timer intervals.

## PRECAUTIONS FOR PROPER USE

#### Wiring

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- Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- Take care that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.
- · If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- · Take care that short circuit of the load wrong wiring may burn or damage the product.
- · Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- · Make sure to use an isolation transformer for the DC power supply. If an autotransformer (single winding transformer) is used, this product or the power supply may get damaged.
- · Make sure to use the optional quick-connection cable for the connection of the amplifier. Extension up to total 100 m 328.084 ft is possible with 0.3 mm<sup>2</sup>, or more, cable. (5-8 unit expansion: 50 m 164.042 ft, 9-16 unit expansion: 20 m 65.617 ft) However, in order to reduce noise, make the wiring as short as possible.
- Note that the residual voltage will increase when the cable is extended.

## **Key-lock function**

• If jog switch and MODE key are pressed for more than 2 sec. at the same time in 'RUN' mode condition, the key operations are locked, and only the threshold value confirmation function or the adjust function (valid only when the adjust lock function is canceled) is valid. To cancel the lock function, press both the keys for more than 2 sec. once again. Note: 3 seconds or more for FX-301B/G/H(P).

Refer to p.1458~ for general precautions and to the "PRO mode operation guide"

on our website for details pertaining to operating instructions for the amplifier.

#### **Others**

- When the emission halt of the light emitting amount selection function is set from "OFF" to "ON", the output may be unstable. Do not use the output control for 0.5 sec. after starting emission.
- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Take care that the sensor is not directly exposed to fluorescent lamp from a rapid-starter lamp, a high frequency lighting device or sunlight etc. , as it may affect the sensing performance.
- · Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in contact with corrosive gas.
- · Take care that the product does not come in direct contact with water, oil, grease, or organic solvents, such as thinner etc.
- This sensor cannot be used in an environment containing inflammable or explosive gases.
- · Never disassemble or modify the sensor.

#### Function table for FX-300 series

			Previous models		New models			
		Standard type	High-function type	High-speed type	Standard type	High-speed type	High-function type	
		FX-301(P) (Previous version unit)	FX-302(P)	FX-303(P)	FX-301(P) (Updated version unit)	FX-301(P)-HS	FX-305(P)	
Selection	Four-chemical emitting element + APC circuit	No	No	No	Yes	Yes	Yes	
Fibers	Four-chemical emitting element only	Yes (Note)	Yes	Yes				
Eiber	Light emitting amount selection function	No	No	No	Yes	Yes	Yes	
Amplifiers	Reduced intensity mode (S-D)	Yes (Note)	Yes	No	Yes	Yes		
	9,999 digit display	No	No	No	No	No	Yes	
FX-500	Response time (Max. speed)	150 µs	300 µs	90 µs	65 µs	35 µs	65 µs	
FX-100	Interference prevention function (Effective no. of units)	Incorporated (4)	Incorporated (8)	Not incorporated (0)	Incorporated (4)	Not incorporated (0)	Incorporated (16)	
FX-300	Independent 2 outputs	No	No	No	No	No	Yes	
EX 440	Alarm output function	No	No	No	No	No	Yes	
FA-410	Error output function	No	No	No	No	No	Yes	
FX-311	Differential sensing	No	No	No	No	No	Yes	
X-301-F7/ FX-301-F	Window comparator mode	No	Yes	No	No	No	Yes	

#### Peripheral units that can be combined

Bank selection unit <b>FX-CH(-P</b> )	Yes	Yes	No	No	No	No
External input unit FX-CH2(-P)	No	No	No	Yes	No	Yes
Upper communication unit SC-GU1-485	No	No	No	Yes	No	Yes

Note: Except FX-301B/G/H

**Ramco National** 

## PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions and to the "PRO mode operation guide" on our website for details pertaining to operating instructions for the amplifier.

#### A difference between the updated version unit and the previous version unit for FX-301(P) (Red LED type)

• The product has been modified as shown below since its production in June 2004.

#### Changes in appearance



• Checking minor changes between previous and updated models can be done by checking whether the printing is on both sides or only one side.

#### Upgraded functions

#### 1. Response times added

An ultra high-speed mode (H-SP) has been added to the existing 4 response time modes [high-speed (FAST), reduced intensity (S-D), standard (STD) and long range (LONG)].

This is changed using "Pro I" in "SPEd"

Before change	After change			
4 steps	5 steps			
🐹 <b>FAST _</b> 🔛 150 µs (FAST)	65 µs (added) (H-SP)			
🔚 <b>5-d </b> 🔛 250 μs (S-D)	150 µs (FAST)			
號 <b>5 μα τ</b> 📰 250 μs (STD) 📥	250 μs (S-D)			
📰 🚺 🔐 2 ms (LONG)	250 µs (STD)			
	2 ms (LONG)			

#### 2. Extension of timer period

The setting range for the timer period was previously 500 ms, but this has been extended to a new range of 9,999 ms.

#### 3. Light emitting amount selection function

The light emitting amount can be changed to one of 4 levels (5 levels when emission halt is included).

#### 4. Backup, copy lock and key lock functions added

- Backup: This selects whether or not threshold values set by teaching are written to (stored in) an EEPROM.
- Copy lock: This selects whether copy function and data bank function communication are possible or not.
- Key lock: This disables input using switches to prevent accidental changing of settings.

#### Changes in operation

#### 1. Timer selection method

- Previous version unit: Timer type was changed using PRO1 mode. The "TIMER" setting in NAVI mode could only be turned on or off.
  - After change: The type of timer can be changed using the "TIMER" function in NAVI mode.

#### 2. Checking threshold value in RUN mode

The threshold values can be checked by turning the jog switch.

#### **Display changes**

#### 1. Checking blinking of sensitivity surplus

The stable surplus display method after teaching has been changed. Previous version unit: Sensitivity surplus is indicated by the number of blinks of the stability indicator.

After change

## 2. Initial direct code value changed

The factory default settings for the direct codes have been changed.

Previous version unit 0000 **After change 0004** 

\* The default setting for the timer period is 10 ms, and the direct code for 10 ms is "4", so this has been changed.

#### Internal circuit changes

#### 1. Addition of an APC circuit

A four-chemical emitting element which provides stable sensing over long periods has been added, as well as an APC (Auto Power Control) circuit that improves stability during short periods.

#### Cautions on sensor connection in cascade

When connecting the previous version unit (including **FX-301B/G/H**) and updated version unit to be used in a cascade, refer to "**Cautions on sensor connection in cascade**".

FX-500
FX-100
FX-300
FX-410
FX-311
FX-301-F7/ FX-301-F

## PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions and to the "PRO mode operation guide" on our website for details pertaining to operating instructions for the amplifier.

#### Diagram of functions and settings

The amplifier features and settings are generally classified into two main modes; the "NAVI mode" for items and settings that are frequently reconfigured, and the "PRO mode" that contains more detailed settings.



\* The 0-ADJ setting function equipped on the FX-301 and FX-305(P) has been deleted since the production in May 2005.

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## Digital Fiber Sensor **FX-300 SERIES**

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#### Ramco National